Hy-Line

PINK PARENT STOCK

Management Guide

Hy-Line®

PINK

USE OF THE MANAGEMENT GUIDE

The genetic potential of Hy-Line Pink Parent Stock can only be realized if good poultry husbandry practices and management are used. This management guide outlines successful flock management programs for Hy-Line Variety Pink Parent Stock based on field experience compiled by Hy-Line International and using an extensive parent flock database of Hy-Line flocks from all parts of the world. Hy-Line International Management Guides are periodically updated as new performance data and/or nutrition information become available.

The information and suggestions contained in this management guide should be used for guidance and educational purposes only, recognizing that local environmental and disease conditions may vary and a guide cannot cover all possible circumstances. While every attempt has been made to ensure that the information presented is accurate and reliable at the time of publication, Hy-Line International cannot accept responsibility for any errors, omissions or inaccuracies in such information or management suggestions. Further, Hy-Line International does not warrant or make any representations or guarantees regarding the use, validity, accuracy, or reliability of, or flock performance or productivity resulting from the use of, or otherwise respecting, such information or management suggestions. In no event shall Hy-Line International be liable for any special, indirect or consequential damages or special damages whatsoever arising out of or in connection with the use of the information or management suggestions contained in this management guide.

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TABLE OF CONTENTS

Summary of Performance Standards

Female Livability, 1–17 Weeks Female Livability, 18–75 Weeks	95% 90%
Male Livability, 1–17 Weeks Male Livability, 18–75 Weeks	97% 88%
Age at 50% Production	147 Days
Peak Percent Hen-Day Production (age)	92–97% (25 Wks)
Number of Hen-Day Eggs, 18–75 Weeks	315–331
Number of Hen-Housed Eggs, 18–75 Weeks	300–315
Number of Settable Hen-Housed Eggs, 22–75 Weeks	277
Number of Female Chicks Produced, 22–75 Weeks	110
Average Number of Female Chicks / Week, 22–75 Weeks	2.0
Average Percent Hatchability, 22–75 Weeks	78%
Female Body Weight, 17 Weeks Female Body Weight, 40 Weeks (mature)	1.36–1.45 kg 1.82–1.94 kg
Male Body Weight, 17 Weeks Male Body Weight, 40 Weeks (mature)	2.03–2.15 kg 2.60–2.76 kg
Number of Males / 100 Females	8
Feed Consumption Per Bird Housed, 1–17 Weeks (cumulative) Feed Consumption Per Bird Housed, 18–75 Weeks (average daily total of males and females)	5.97 kg 109–113 g
Feed Consumption Per 10 Hatching Eggs, 22–75 Weeks Feed Consumption Per Dozen Hatching Eggs, 22–75 Weeks	1.48 kg 1.68 kg

Performance Summary data is based on results obtained from customers around the world. Please send your results to info@hyline.com. An easy to use record-keeping program, ***Hy-Line International EggCel****, can be found at www.hyline.com.*

Performance Tables

Rearing Period

AGE (weeks)	FEMALE WEIGHT (g)	MALE WEIGHT (g)	FEED INTAKE (g / bird / day)	WATER CONSUMPTION (ml / bird / day)	UNIFORMITY	
					Floor	Cage
1	66 – 70	66 – 70	12 – 13	18 – 26	>85%	>85%
2	116 – 124	132 – 140	19 – 20	29 – 40		
3	189 – 201	187 – 201	25 – 26	38 – 52		
4	267 – 283	243 – 263	28 – 30	42 – 60	>80%	>80%
5	349 – 371	336 – 364	32 – 34	48 – 68		
6	441 – 469	429 – 465	36 – 38	54 – 76		
7	543 – 577	522 – 566	40 – 42	60 – 84	>83%	>85%
8	640 – 680	614 – 668	45 – 47	68 – 94		
9	737 – 783	716 – 780	50 – 52	75 – 104		
10	829 – 881	822 – 888	55 – 57	83 – 114		
11	922 – 979	927 – 997	60 – 62	90 – 124		
12	1004 – 1066	1032 – 1106	65 – 67	98 – 134		
13	1086 – 1154	1113 – 1191	69 – 71	104 – 142	>85%	>85%
14	1154 – 1226	1188 – 1270	72 – 75	108 – 150		
15	1222 – 1298	1261 – 1347	74 – 77	111 – 154		
16	1285 – 1365	1333 – 1423	76 – 79	114 – 158		
17	1363 – 1447	1403 – 1497	78 – 82	117 – 164	>88%	>90%
18	1450 – 1530	1470 – 1570	81 – 85	122 – 170		

Performance Tables *(continued)*

Laying Period

AGE (weeks)	% HEN-DAY Current	HEN-DAY EGGS Cumulative	HEN-HOUSED EGGS Cumulative	FEMALE % MORTALITY Cumulative	MALE % MORTALITY Cumulative	FEED INTAKE (g /bird / day)	WATER CONSUMPTION[1] (ml / bird / day)
19	8 – 9	0.5 – 0.6	0.5 – 0.6	0.3	0.3	86 – 90	129 – 180
20	25 – 27	2.3 – 2.5	2.3 – 2.5	0.4	0.6	92 – 96	138 – 192
21	49 – 52	5.7 – 6.1	5.7 – 6.1	0.5	0.9	103 – 107	155 – 214
22	73 – 77	10.9 – 11.5	10.8 – 11.5	0.6	1.2	106 – 110	159 – 220
23	85 – 91	16.8 – 17.9	16.7 – 17.8	0.7	1.5	108 – 112	162 – 224
24	91 – 95	23.2 – 24.5	23.0 – 24.4	0.8	1.8	110 – 114	165 – 228
25	92 – 97	29.6 – 31.3	29.4 – 31.1	0.9	2.0	112 – 116	168 – 232
26	92 – 97	36.1 – 38.1	35.8 – 37.8	1.0	2.3	112 – 116	168 – 232
27	92 – 97	42.5 – 44.8	42.2 – 44.5	1.1	2.6	113 – 117	170 – 234
28	92 – 97	48.9 – 51.6	48.5 – 51.2	1.2	2.8	113 – 117	170 – 234
29	92 – 97	55.4 – 58.4	54.9 – 57.9	1.3	3.1	113 – 117	170 – 234
30	92 – 97	61.8 – 65.2	61.2 – 64.6	1.5	3.3	113 – 117	170 – 234
31	91 – 96	68.2 – 71.9	67.5 – 71.2	1.6	3.6	113 – 117	170 – 234
32	91 – 96	74.6 – 78.6	73.7 – 77.7	1.7	3.8	113 – 117	170 – 234
33	91 – 96	80.9 – 85.3	80.0 – 84.3	1.9	4.1	113 – 117	170 – 234
34	91 – 96	87.3 – 92.0	86.2 – 90.9	2.0	4.3	113 – 117	170 – 234
35	91 – 96	93.7 – 98.7	92.5 – 97.5	2.2	4.5	112 – 116	168 – 232
36	90 – 95	100.0 – 105.3	98.6 – 103.9	2.4	4.7	112 – 116	168 – 232
37	90 – 95	106.3 – 112.0	104.8 – 110.4	2.5	5.0	112 – 116	168 – 232
38	90 – 95	112.6 – 118.6	110.9 – 116.8	2.7	5.2	112 – 116	168 – 232
39	89 – 94	118.8 – 125.2	116.9 – 123.2	2.9	5.4	112 – 116	168 – 232
40	89 – 94	125.0 – 131.7	123.0 – 129.6	3.1	5.6	111 – 115	167 – 230
41	89 – 94	131.3 – 138.3	129.0 – 135.9	3.3	5.8	111 – 115	167 – 230
42	88 – 93	137.4 – 144.8	135.0 – 142.2	3.5	6.0	111 – 115	167 – 230
43	88 – 93	143.6 – 151.3	140.9 – 148.4	3.7	6.2	111 – 115	167 – 230
44	87 – 92	149.7 – 157.7	146.7 – 154.6	3.9	6.4	111 – 115	167 – 230
45	87 – 92	155.8 – 164.1	152.6 – 160.8	4.1	6.6	111 – 115	167 – 230
46	86 – 91	161.8 – 170.4	158.4 – 166.8	4.3	6.7	111 – 115	167 – 230
47	85 – 90	167.7 – 176.7	164.0 – 172.8	4.5	6.9	111 – 115	167 – 230
48	84 – 89	173.6 – 182.9	169.6 – 178.8	4.7	7.1	111 – 115	167 – 230
49	84 – 89	179.5 – 189.1	175.2 – 184.6	4.9	7.3	110 – 114	165 – 228
50	83 – 88	185.3 – 195.2	180.7 – 190.5	5.1	7.5	110 – 114	165 – 228
51	82 – 87	191.0 – 201.3	186.2 – 196.2	5.4	7.7	110 – 114	165 – 228
52	82 – 87	196.8 – 207.4	191.6 – 201.9	5.6	7.9	110 – 114	165 – 228
53	82 – 85	202.5 – 213.3	197.0 – 207.6	5.8	8.1	110 – 114	165 – 228
54	81 – 84	208.2 – 219.3	202.3 – 213.1	6.1	8.3	110 – 114	165 – 228
55	81 – 84	213.9 – 225.2	207.6 – 218.6	6.3	8.4	110 – 114	165 – 228
56	80 – 83	219.5 – 231.0	212.9 – 224.1	6.5	8.6	110 – 114	165 – 228
57	79 – 82	225.0 – 236.8	218.0 – 229.5	6.8	8.8	110 – 114	165 – 228
58	79 – 82	230.5 – 242.5	223.2 – 234.8	7.0	9.0	110 – 114	165 – 228
59	78 – 81	236.0 – 248.2	228.2 – 240.1	7.2	9.2	110 – 114	165 – 228
60	78 – 81	241.4 – 253.9	233.3 – 245.4	7.4	9.3	110 – 114	165 – 228
61	77 – 80	246.8 – 259.6	238.3 – 250.6	7.6	9.5	109 – 113	164 – 226
62	76 – 79	252.1 – 265.1	243.2 – 255.7	7.8	9.7	109 – 113	164 – 226
63	75 – 78	257.4 – 270.6	248.0 – 260.8	8.0	9.9	109 – 113	164 – 226
64	74 – 77	262.6 – 276.0	252.8 – 265.7	8.2	10.1	109 – 113	164 – 226
65	73 – 76	267.7 – 281.3	257.5 – 270.6	8.4	10.2	109 – 113	164 – 226
66	72 – 75	272.7 – 286.6	262.1 – 275.4	8.6	10.4	109 – 113	164 – 226
67	71 – 74	277.7 – 291.8	266.6 – 280.2	8.8	10.6	109 – 113	164 – 226
68	70 – 73	282.6 – 296.9	271.1 – 284.8	9.0	10.8	109 – 113	164 – 226
69	69 – 72	287.4 – 302.0	275.5 – 289.4	9.2	11.0	109 – 113	164 – 226
70	68 – 71	292.2 – 306.9	279.8 – 293.9	9.4	11.2	109 – 113	164 – 226
71	67 – 70	296.9 – 311.8	284.0 – 298.4	9.6	11.3	109 – 113	164 – 226
72	66 – 69	301.5 – 316.7	288.2 – 302.7	9.8	11.5	109 – 113	164 – 226
73	65 – 68	306.0 – 321.4	292.3 – 307.0	10.0	11.7	109 – 113	164 – 226
74	64 – 67	310.5 – 326.1	296.3 – 311.2	10.2	11.9	109 – 113	164 – 226
75	63 – 66	314.9 – 330.7	300.3 – 315.3	10.4	12.1	109 – 113	164 – 226

Performance Tables *(continued)*

AGE (weeks)	FEMALE BODY WEIGHT (g)	MALE BODY WEIGHT (g)	AVERAGE EGG WEIGHT[2] (g/egg)	% SETTABLE	SETTABLE HEN-HOUSED EGGS Cumulative	% HATCH	NUMBER FEMALE CHICKS Current	NUMBER FEMALE CHICKS Cumulative
19	1500 – 1600	1540 – 1640	–	–	–	–	–	–
20	1570 – 1670	1600 – 1700	–	–	–	–	–	–
21	1650 – 1750	1650 – 1750	48.9	–	–	–	–	–
22	1670 – 1770	1700 – 1800	51.1	50	2.6	70	0.9	0.9
23	1700 – 1800	1740 – 1840	53.2	60	6.3	75	1.4	2.3
24	1740 – 1840	1770 – 1870	54.9	70	10.8	79	1.8	4.1
25	1750 – 1850	1810 – 1910	56.2	80	16.0	80	2.1	6.1
26	1760 – 1860	1830 – 1930	57.2	90	21.8	81	2.4	8.5
27	1760 – 1860	1850 – 1950	58.1	94	28.0	82	2.5	11.0
28	1770 – 1870	1880 – 1980	58.7	96	34.2	82	2.6	13.6
29	1780 – 1880	1900 – 2000	59.3	96	40.4	83	2.6	16.2
30	1780 – 1880	1910 – 2010	59.5	96	46.7	83	2.6	18.8
31	1790 – 1910	1930 – 2030	59.9	97	52.9	84	2.6	21.4
32	1790 – 1910	1950 – 2050	60.2	97	59.1	84	2.6	24.0
33	1800 – 1920	1970 – 2070	60.6	97	65.3	84	2.6	26.6
34	1800 – 1920	1980 – 2080	60.7	97	71.5	84	2.6	29.2
35	1810 – 1930	1990 – 2090	60.8	97	77.6	84	2.6	31.8
36	1810 – 1930	2000 – 2100	61.1	97	83.7	84	2.6	34.3
37	1810 – 1930	2010 – 2110	61.2	97	89.8	84	2.6	36.9
38	1810 – 1930	2020 – 2120	61.5	97	95.9	84	2.6	39.4
39	1820 – 1940	2030 – 2130	61.7	97	101.9	84	2.5	42.0
40	1820 – 1940	2040 – 2140	61.9	97	107.9	84	2.5	44.5
41	1820 – 1940	2050 – 2150	62.1	97	113.9	84	2.5	47.0
42	1820 – 1940	2060 – 2160	62.2	97	119.8	84	2.5	49.5
43	1820 – 1940	2070 – 2170	62.3	97	125.7	83	2.4	51.9
44	1830 – 1950	2080 – 2180	62.4	96	131.4	83	2.4	54.3
45	1830 – 1950	2090 – 2190	62.6	96	137.1	83	2.4	56.7
46	1830 – 1950	2100 – 2200	62.6	96	142.8	83	2.3	59.0
47	1830 – 1950	2110 – 2210	62.8	96	148.4	82	2.3	61.3
48	1830 – 1950	2120 – 2220	62.9	96	153.9	82	2.3	63.6
49	1830 – 1950	2130 – 2230	63.0	96	159.4	81	2.2	65.8
50	1830 – 1950	2140 – 2240	63.1	96	164.8	81	2.2	68.0
51	1830 – 1950	2150 – 2250	63.2	96	170.2	80	2.1	70.1
52	1830 – 1950	2160 – 2260	63.3	95	175.4	80	2.1	72.2
53	1830 – 1950	2170 – 2270	63.4	95	180.6	80	2.1	74.3
54	1830 – 1950	2180 – 2280	63.5	95	185.8	80	2.0	76.4
55	1830 – 1950	2180 – 2280	63.5	95	190.9	79	2.0	78.4
56	1830 – 1950	2190 – 2290	63.5	95	195.9	78	2.0	80.4
57	1830 – 1950	2190 – 2290	63.5	94	200.8	78	1.9	82.3
58	1830 – 1950	2200 – 2300	63.6	94	205.7	77	1.9	84.2
59	1840 – 1960	2200 – 2300	63.6	94	210.5	76	1.8	86.0
60	1840 – 1960	2210 – 2310	63.6	93	215.3	75	1.8	87.8
61	1840 – 1960	2210 – 2310	63.7	93	220.0	74	1.7	89.5
62	1840 – 1960	2220 – 2320	63.7	93	224.6	73	1.7	91.2
63	1840 – 1960	2220 – 2320	63.7	93	229.2	73	1.7	92.9
64	1840 – 1960	2230 – 2330	63.7	92	233.6	73	1.6	94.5
65	1840 – 1960	2230 – 2330	63.8	92	238.0	72	1.6	96.0
66	1830 – 1950	2240 – 2340	63.8	91	242.2	72	1.5	97.6
67	1830 – 1950	2240 – 2340	63.8	91	246.4	71	1.5	99.1
68	1830 – 1950	2250 – 2350	63.8	90	250.5	71	1.4	100.5
69	1830 – 1950	2250 – 2350	63.9	90	254.5	71	1.4	101.9
70	1830 – 1950	2260 – 2360	63.9	90	258.4	70	1.4	103.3
71	1830 – 1950	2260 – 2360	63.9	90	262.3	70	1.4	104.7
72	1830 – 1950	2270 – 2370	63.9	90	266.1	70	1.3	106.0
73	1830 – 1950	2270 – 2370	64.0	89	269.8	70	1.3	107.3
74	1830 – 1950	2280 – 2380	64.0	89	273.4	70	1.3	108.6
75	1830 – 1950	2280 – 2380	64.0	88	277.0	70	1.2	109.8

[1] The chart shows an expected range of feed and water consumption at normal environmental temperatures of 21–27°C. As the environmental temperature increases above this range, water consumption may increase up to double the amounts shown.

[2] Egg weights after 40 weeks of age assume phase feeding of protein to limit egg size.

Transportation to Breeder Farm

Transportation

- Use a truck designed for transportation of chicks from hatchery to breeder farm.
- Truck should be environmentally controlled, maintaining 26–29°C at 70% relative humidity (measured inside chick box); with a minimum air flow of 0.7 m^3 per minute.
- Provide space between stacks of chick boxes for air flow.
- Due to transportation stress, it is important that the receiving truck at the airport, as well as the brooder house, have optimum environmental conditions.
- Temperature recorders are placed in chick boxes during transport. It is important to return these recorders quickly to Hy-Line International for evaluation.

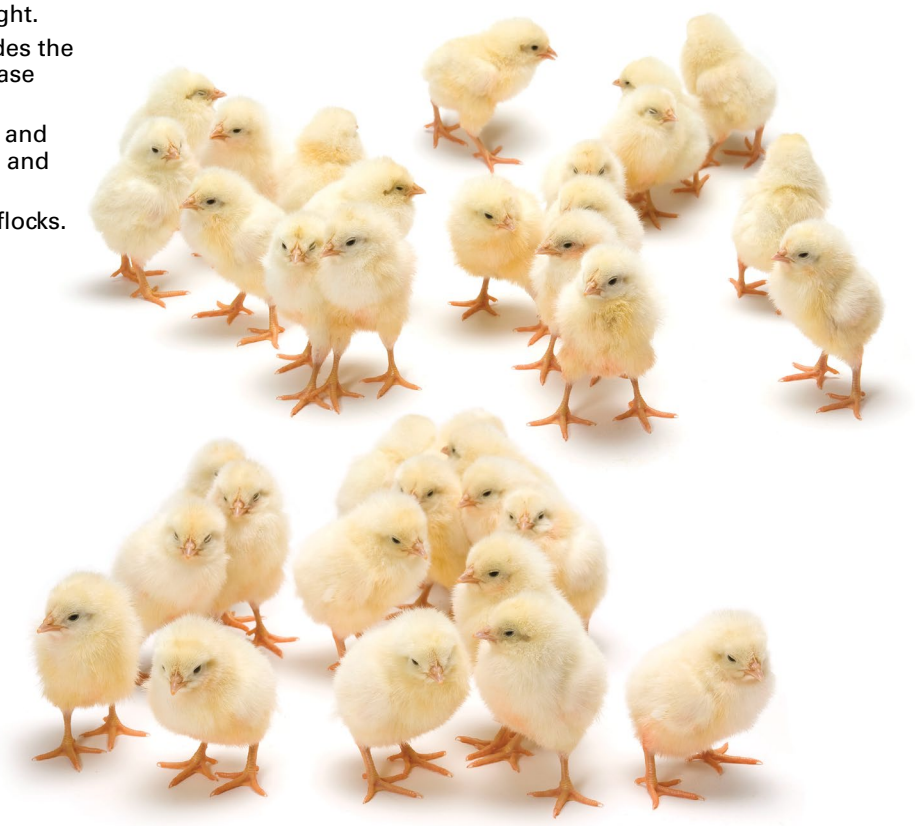
Chick Placement

- Unload boxes quickly and gently place chicks in brooding area.
- Brood chicks in groups from similar aged breeder flocks.

Chick box temperature recorders monitor temperature during transportation from hatchery to breeder farm.

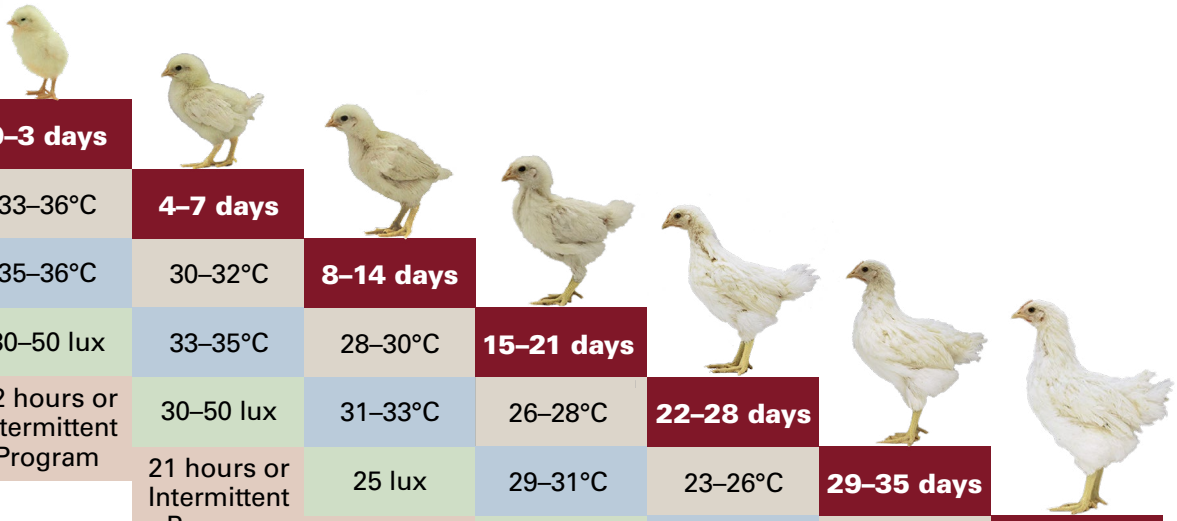
House Preparation before Arrival of Chicks

- Brooding area should be environmentally controlled and properly sealed to eliminate all outside light.
- All-in, all-out (single age) management provides the best control for sanitation programs and disease prevention.
- Brooder house should be completely cleaned and disinfected. Confirm effectiveness of cleaning and disinfection with environmental swabs.
- Allow 4 weeks minimum downtime between flocks.



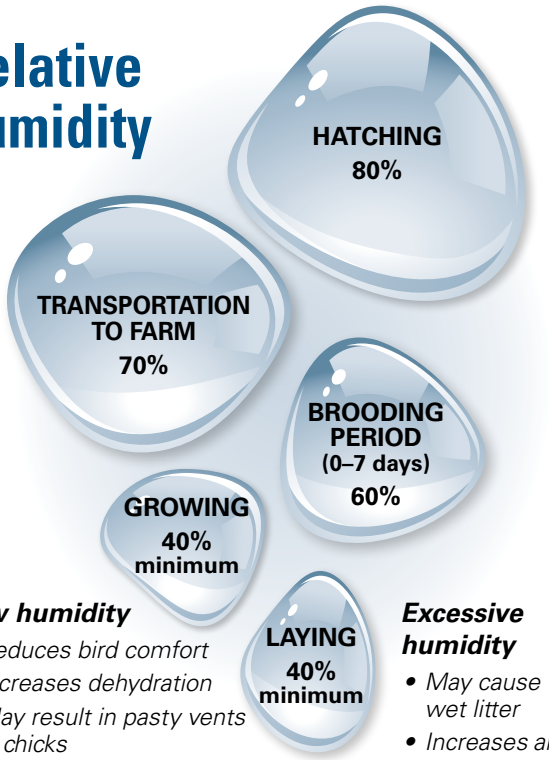
Brooding Recommendations

- Brood chicks in groups from similar aged breeder flocks.
- Brood male and female chicks separately from 0–4 weeks.
- Modify temperature as needed to meet chicks' comfort needs.
- Adjust brooding temperature according to relative humidity. Lower temperatures can be used with higher relative humidity.
- Find optimum balance of temperature, humidity and ventilation rate for chick comfort.
- For every 5 percentage point increase above 60% relative humidity, reduce brooding temperatures by 1°C.
- Pre-heat brooding houses prior to chick placement: 24 hours in normal climates, 48 hours in cool climates and 72 hours in cold climates.
- Establish proper house temperature of 33–36°C (air temperature measured at chick level) and 60% humidity 24 hours before chick placement; floor temperature should be 32°C.
- Bright light (30–50 lux) during 0–7 days helps chicks quickly find feed and water and adapt to new environment.
- After first week, reduce temperature weekly 2–3°C until reaching 21°C.
- Chicks' body weight should double between arrival on farm and 7 days of age.



AGE	0–3 days	4–7 days	8–14 days	15–21 days	22–28 days	29–35 days	36–42 days
AIR TEMP. (CAGE)	33–36°C	30–32°C	28–30°C	26–28°C	23–26°C	21–23°C	21°C
AIR TEMP. (FLOOR)	35–36°C	33–35°C	31–33°C	29–31°C	26–27°C	23–25°C	21°C
LIGHT INTENSITY	30–50 lux	30–50 lux	25 lux	25 lux	25 lux	10–15 lux	10–15 lux
LIGHT HOURS	22 hours or Intermittent Program	21 hours or Intermittent Program	20 hours	19 hours	18 hours	17 hours	16 hours

Relative humidity



Low humidity

- *Reduces bird comfort*
- *Increases dehydration*
- *May result in pasty vents in chicks*
- *May increase agitation and possibility of pecking*
- *Adversely affects feather cover*
- *Increases dust*

Excessive humidity

- *May cause wet litter*
- *Increases ammonia*
- *Causes poor air quality*

CROP FILL – ARE THE CHICKS EATING?

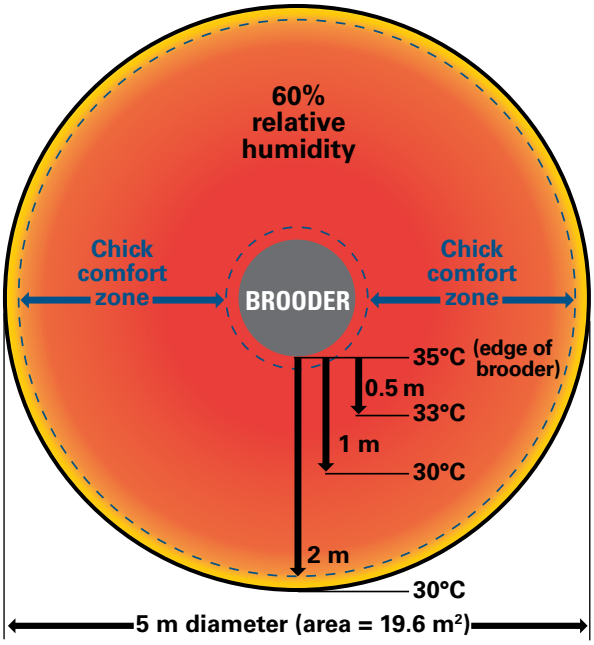
Hours after chick placement	Chicks with feed in crop
6	75%
12	85%
24	100%

Chick with starter feed in crop | *Chick without starter feed in crop*

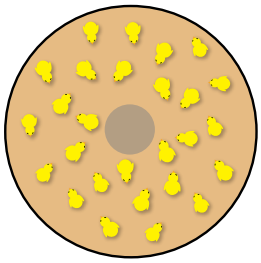
Brooding temperatures that are too low or too high will decrease the percentage of chicks with crop fill.

Floor Brooding in Rings

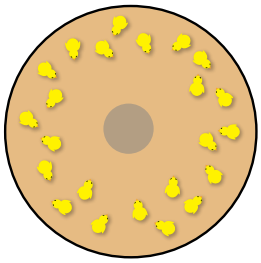
BROODING TEMPERATURE



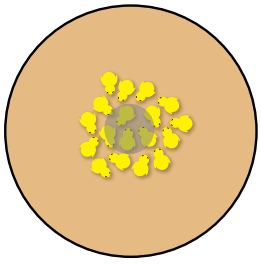
- Provide temperature zones within the brooding ring accessible to the chicks. This allows them to seek their comfort zone.
- Cloacal temperature of the chicks should be 40°C.



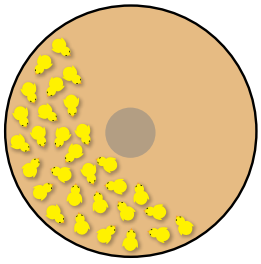
CORRECT
Chicks evenly distributed in brooding area, active and sounding content



HOT
Chicks spread out, lethargic; appear sleeping



COLD
Chicks gathered into groups sounding distressed



UNEVEN VENTILATION
Chicks congregated in one part of brooding area, avoiding drafts, noise or uneven light distribution

BROODER RING DESIGN

Supplemental chick drinkers

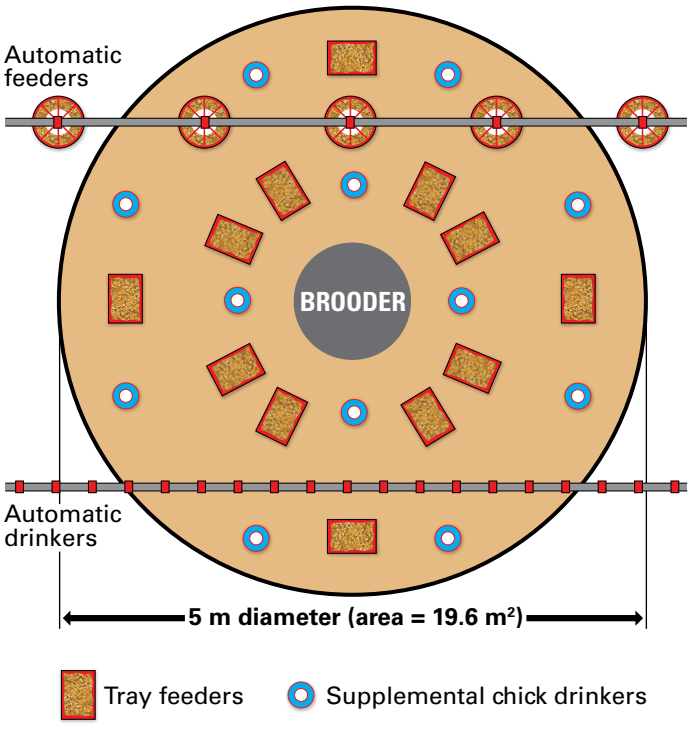
- Drinking water should be tested for quality and cleanliness from source and end of the water line.
- Flush water lines prior to chick arrival.
- Flush water lines weekly during rearing and production periods.
- Clean supplemental chick drinkers frequently to avoid build-up of organic matter that could encourage bacterial growth.
- Use a ratio of 80 chicks / drinker (25 cm diameter).
- Chicks should not have to move more than 1 meter to find water.
- Use vitamins and electrolytes in chicks' water (avoid sugar-based products to prevent growth of microorganisms).

Paper/Litter

- Cover entire floor of brooder ring with paper.
- Put starter feed on paper for 0–3 days. For beak-treated chicks, feed on paper for 0–7 days.
- Remove paper at 7–14 days to avoid the buildup of manure.
- Litter should not be more than 5 cm deep.
- Spread litter after concrete floors have warmed.

Tray feeders

- Use a ratio of 80 chicks / feeder.
- Use good quality crumble starter feed consisting of uniform 1–2 mm particles.

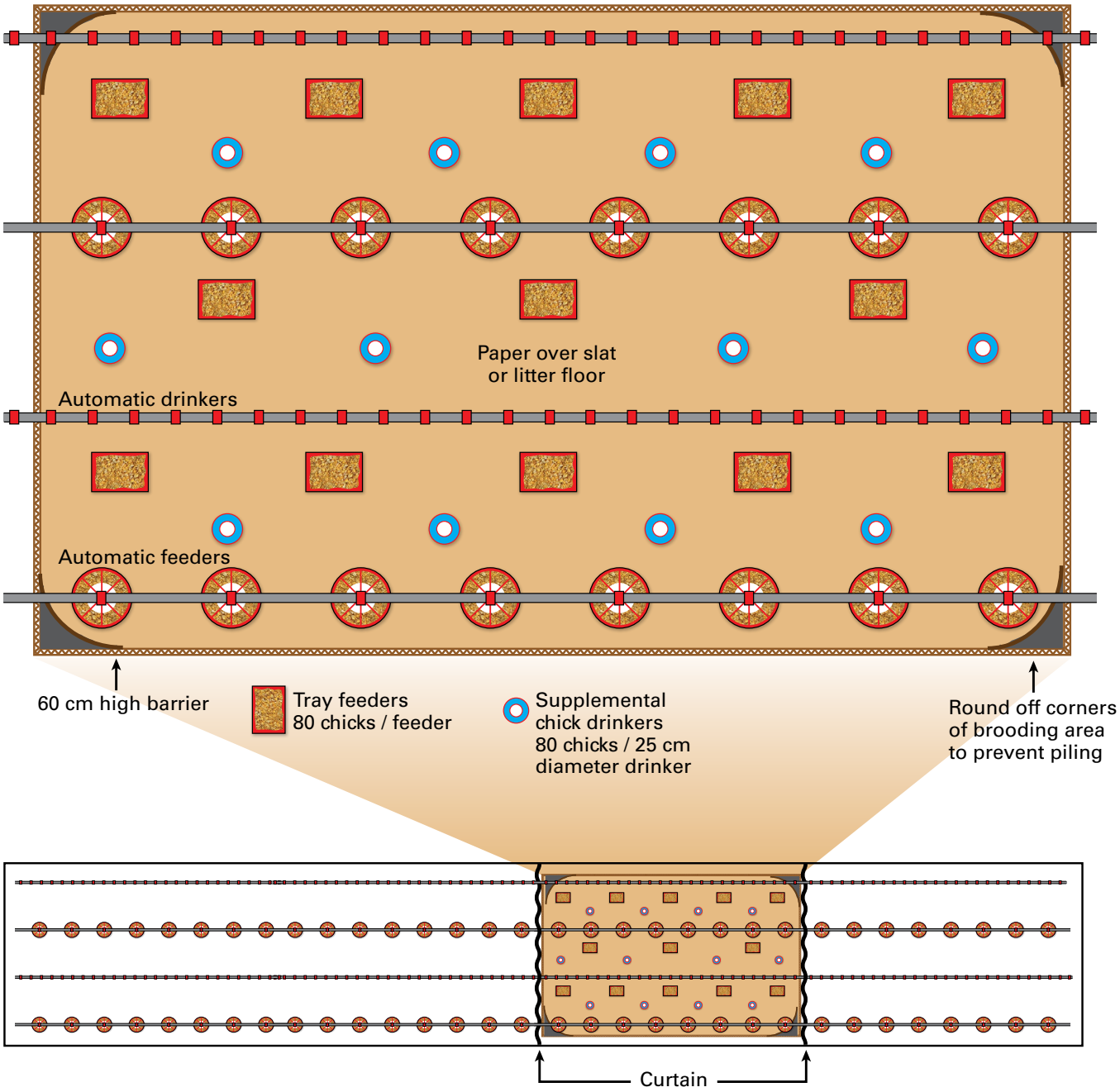


Management

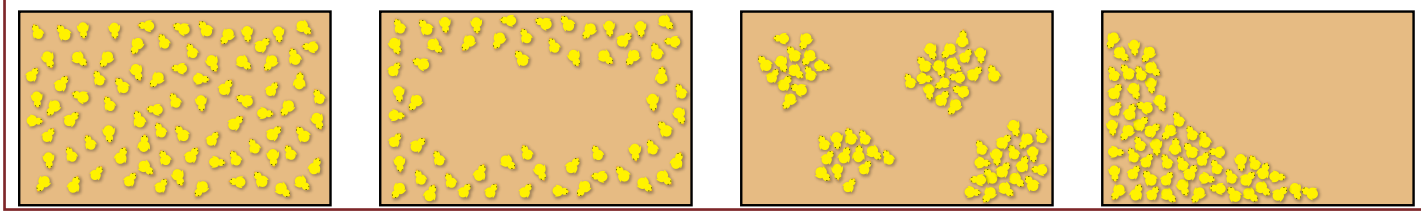
- Enlarge brooder rings at 3 days to increase group size.
- Continue enlarging brooder rings until rings are removed by 14 days.
- Gradually remove supplemental drinkers and tray feeders beginning at 3 days.

Partial House Brooding

(A section of rearing house is partitioned and used for brooding)



Partial house brooding provides uniform temperature to chicks.



CORRECT
Chicks evenly distributed in brooding area, active and sounding content

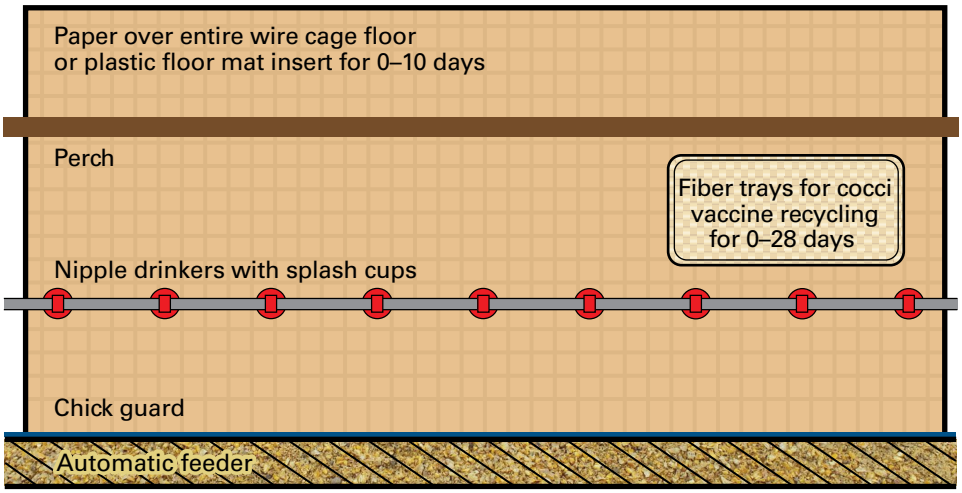
HOT
Chicks spread out, lethargic; appear sleeping

COLD
Chicks gathered into groups sounding distressed

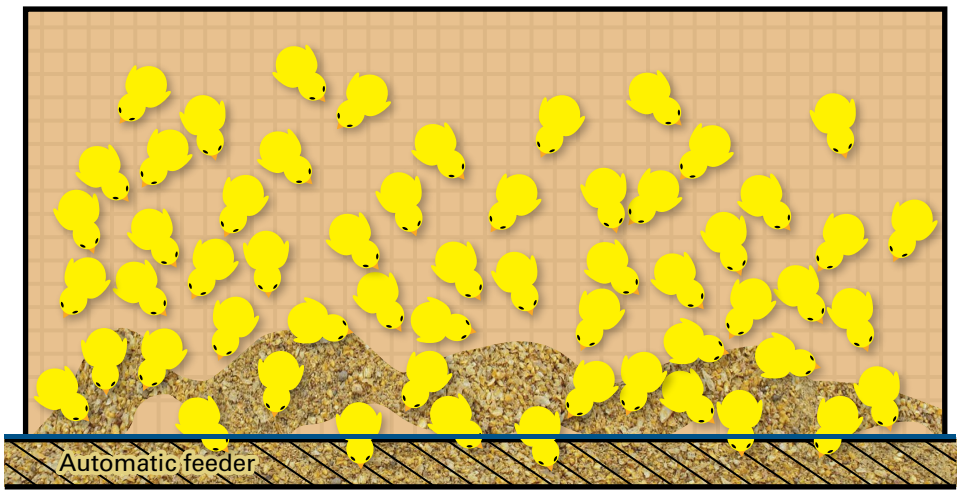
UNEVEN VENTILATION
Chicks congregated in one part of brooding area, avoiding drafts, noise or uneven light distribution

Cage Brooding

- Place feed on cage paper 0–3 days to encourage consumption. For beak-treated chicks, feed on paper for 0–7 days.
- Paper should cover entire floor.
- Place feed in front of permanent feeder to train chicks to move toward feeders.
- Fill automatic feed line to its highest level and adjust chick guards; allow access to automatic feed line from first day.
- Remove paper by 7–14 days of age to avoid build-up of feces.
- Rearing cage should be constructed of 2 mm diameter wire with spacing between wires to provide maximum cell size of 18 mm x 18 mm.
- Cage floors should not be slippery or sloped.
- Rearing cage height should be minimum of 48 cm. If too low, males may experience leg problems and keel bone pressure sores.
- Start chicks in upper tiered cages which are usually warmer and brighter. Ensure there are no shadows on drinkers.
- Chicks from young breeder flocks should be placed in warmer and brighter areas of the house.
- Use vitamins and electrolytes in chicks' water (avoid sugar-based products to prevent growth of microorganisms).
- Pullets reared in cages should be transferred to breeder cages with similiar feeder and drinker types.



Chick guard adjusted to allow access to feeder from first day

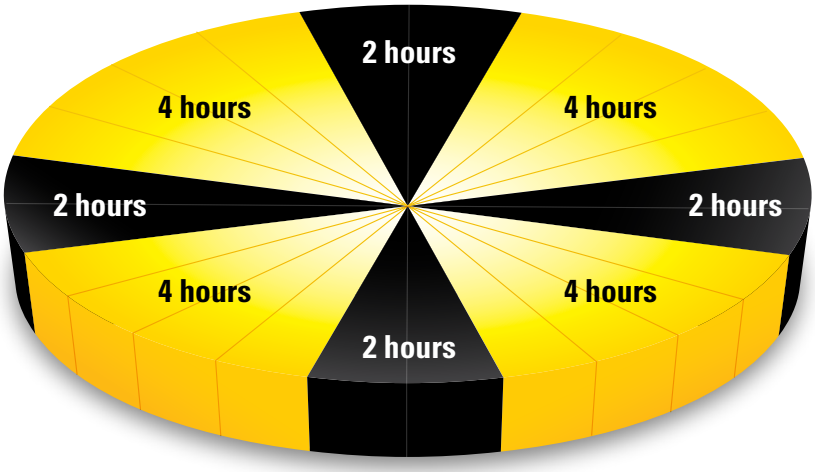


Place feed on paper near automatic feeder to train chicks

Lighting During Brooding Period

- An intermittent lighting program is preferred. If not using an intermittent lighting program from 0–7 days, then use 22 hours of light from 0–3 days and 21 hours of light from 4–7 days.
- Do not use 24 hours of light.
- Bright light (30–50 lux) during 0–7 days helps chicks quickly find feed and water and adapt to the new environment.
- After the first week, begin slow step-down lighting program (see Light Program for Light-Controlled Housing).

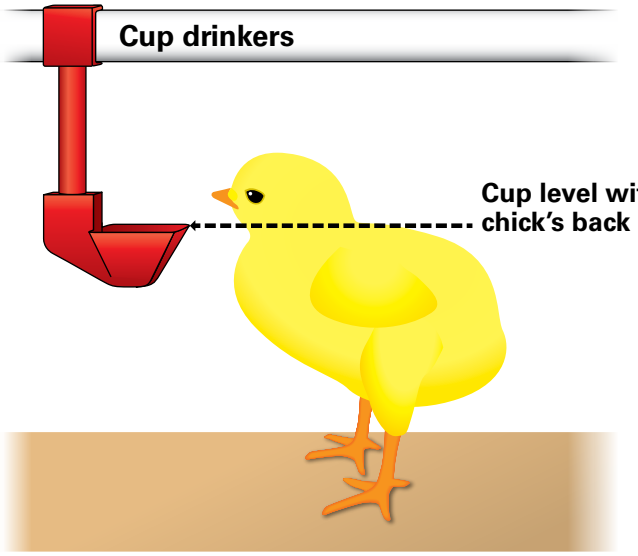
INTERMITTENT LIGHTING PROGRAM FOR CHICKS

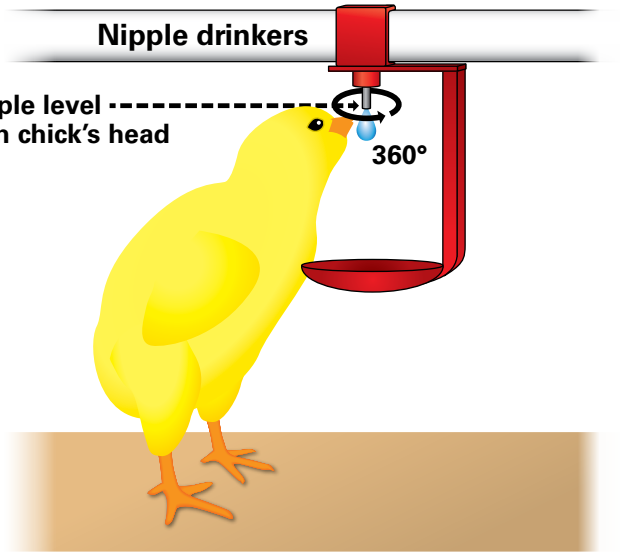


- Preferred lighting technique
- Use from 0–7 days (can be used up to 14 days of age)
- Intermittent dark periods provide rest periods for chicks
- Synchronizes chicks' activities and feedings
- Establishes more natural behavior of rest and activity
- May improve 7 day livability and pullet body weight
- May improve antibody response from vaccinations
- Some dark periods may be shortened or removed to accommodate work schedules

Drinking Systems

- Drinking water should be tested for quality and cleanliness from source and end of the water line.
- Flush water lines weekly during the brooding period, starting the day prior to chick arrival. Flush water lines weekly during rearing and production periods.
- Do not give cold water to chicks. Be careful when flushing water lines for chicks. Allow water time to warm up in the house so chicks are comfortable drinking.
- Flush chick water lines at night to allow water to warm in water lines.
- Maintain water temperature of 20–25°C during brooding period.
- Nipple drinkers should deliver minimum 60 ml per minute/nipple, with easy activation of the drinkers by chicks.
- Use the same drinker type in rearing and laying houses.





- Cup drinkers should be manually filled during 0–3 days to train chicks to drink.
- Open drinkers (bell, plasson, supplemental chick drinkers, trough) are easily contaminated and should be cleaned daily.

- Adjust nipple water system pressure to create a hanging drop to help chicks find water for up to 3 days.
- Splash cups are useful during brooding period and in hot climates.
- 360° activated nipples make drinking easy for chicks.
- Use only 360° activated nipples for hatchery beak-treated chicks, as well as supplemental chick drinkers.

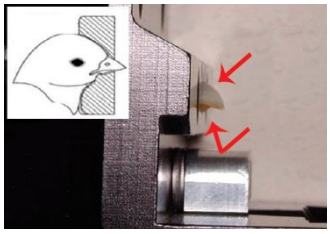
Beak Treatment / Trimming

(Check local regulations concerning use of beak trimming)

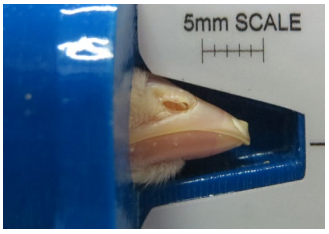
- Hy-Line Pink parent female is most successfully beak trimmed at hatch by infrared beak treatment or between 7–10 days of age by precision beak trimming.
- Hy-Line Pink male should be beak treated in the hatchery or lightly beak trimmed (tipped) at 7–10 days of age.
- If necessary, females should be re-trimmed at 6 weeks or 12–14 weeks of age. A second beak trim is recommended in open-sided housing.
- Hatchery beak treatment or 7–10-day beak trimming reduces feed wastage and leaves the beak less damaging to other birds.

HATCHERY INFRARED BEAK TREATMENT (IRBT)

- This provides efficient, uniform beak treatment.
- Beak remains intact until 10–21 days of age when treated portion separates.
- Use only 360° activated nipples for IRBT chicks, as well as supplemental chick drinkers.
- For IRBT chicks, feed on paper for 0–7 days.
- IRBT is adjustable to manage differences in breeder flock age, chick size and variety of birds.
- For more information, see the "Infrared Beak Treatment" technical update at www.hyline.com.



Infrared beak treatment can be modified according to local conditions.



Immediately following infrared beak treatment on day of hatch

7 days after infrared beak treatment

PRECISION BEAK TRIMMING

- Cauterize beak for 2 seconds at 650°C.
  - When cauterizing blade is not hot enough or cauterization time is < 2 seconds, beak will continue to grow unevenly.
  - If cauterizing blade is too hot or cauterization time is > 2 seconds, sensitive neuromas may form.
- Use a pyrometer to measure blade temperature, which should be approximately 650°C.
- Cauterizing blade color may be used as an approximate indicator of temperature.

< 650°C **650°C** **> 650°C**

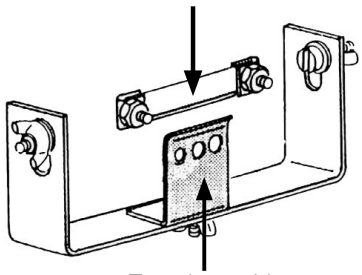
- Blade temperature variation of up to 40°C is common due to external influences and cannot be detected by the human eye.
- Check that beaks have been properly and evenly trimmed.

Photo courtesy of Lyon Technologies, Inc.

Pyrometer indicating proper blade temperature of 650°C.

Properly trimmed beaks

Cauterizing blade (650°C, cherry red color)



Template with guide holes

Guide holes correspond to different size and age of chicks

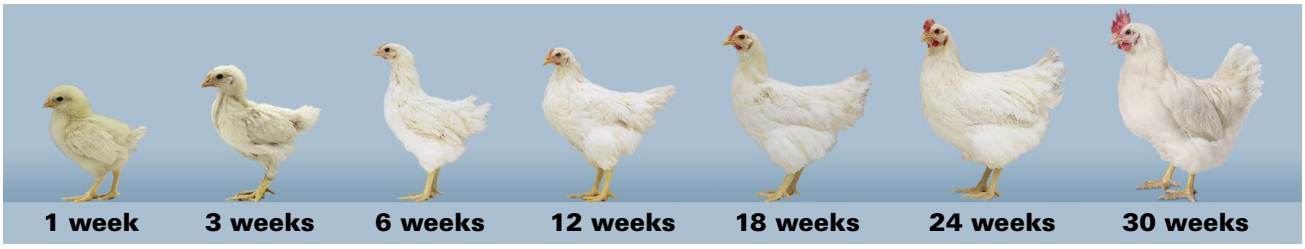
- *3.56 mm*
- *4.00 mm*
- *4.37 mm*

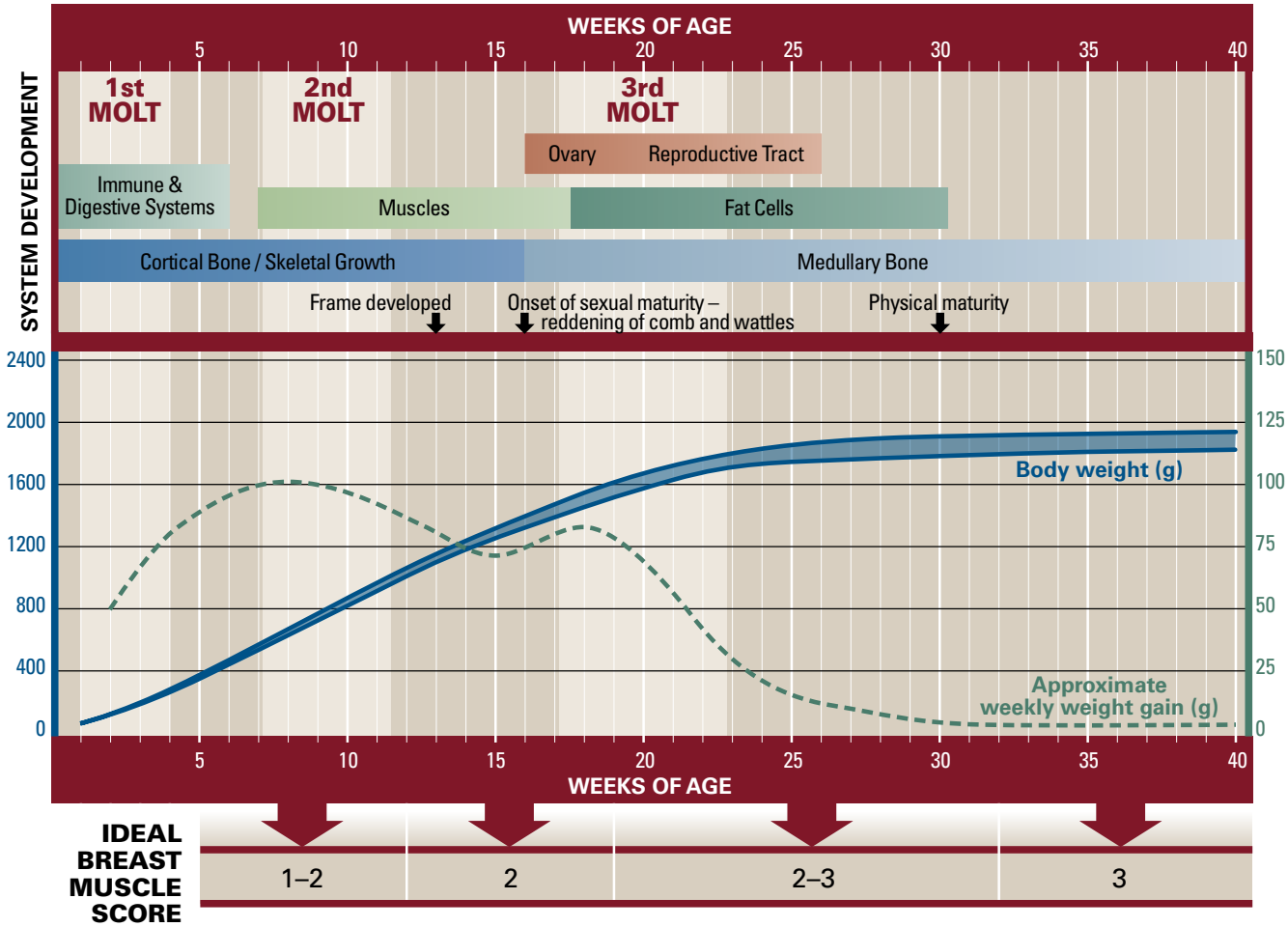
Precautions when using IRBT or beak trimming birds:

- Water intake is the most important factor in the success of IRBT/beak trimming. Chicks require immediate and easy access to water.
- Do not beak-trim sick or stressed birds.
- Do not hurry; handle chicks carefully.
- Provide vitamins and electrolytes containing vitamin K in drinking water 2 days before and 2 days after beak trimming.
- Watch chicks after beak trimming to assess stress. Raise ambient temperature until birds appear comfortable and active.
- Keep feed at the highest level for several days after beak trimming.
- Use only well-trained crews.
- Use 360° activated nipples.
- Nipple drinkers with splash cups provide additional support for IRBT chicks.
- Provide extra light on nipple drinkers after beak treatment.

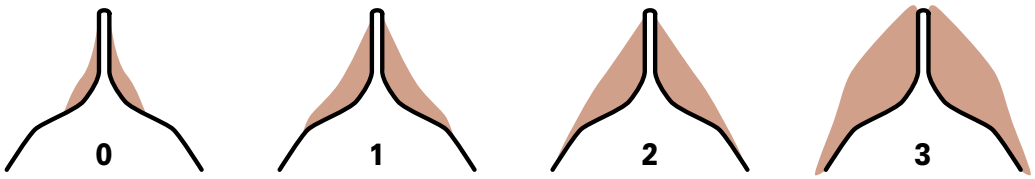
Growth and Development

- Focus on pullet rearing programs to optimize growth and development.
- The best predictor of future laying performance is the pullet's body weight and body type at the point of lay.
- The design of the rearing facility should closely match that of the layer house to which the flock will be transferred. Drinker and feeder type and perching should match. This makes the transition of the birds from rearing to laying easy and stress-free.
- A pullet flock entering into egg production at correct body weight (females 1450–1530 g) with uniformity higher than 90% performs best in the production period.
- It is important to achieve 6, 12, 18, 24, and 30 week body weight targets to ensure optimum development of the bird's body.
- If possible, exceed pullet body weight standards throughout rear.
- Change rearing diets only when recommended body weights are attained.
- Anticipate rapid rise in ambient temperature and adjust bird's diet accordingly. Birds will eat less when exposed to a rapid temperature increase. (See the "Understanding Heat Stress in Layers" technical update at www.hyline.com.)
- Stress periods require change in diet formulation to ensure proper nutrient intake.
- By 12 weeks of age, match the feeding schedule to be used in the layer house.
- During the rearing period, run feeders 3–5 times per day. Feed more frequently to encourage feed intake in underweight flocks or in hot weather.
- Manage feeders so that additional feedings do not create excessive fine feed particles. Check feed consumption against the body weight/feed consumption table on p. 12.
- Delay diet changes if birds are underweight or have poor diet uniformity, or until after a stress-inducing event, such as catching birds for an injected vaccination.





BREAST MUSCLE SCORING

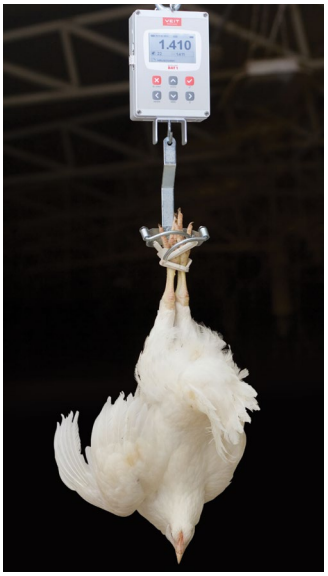


Hens with good muscle development are better able to sustain high egg production

Rearing Body Weights, Feed Consumption and Uniformity

AGE (weeks)	FEMALE WEIGHT (g)	MALE WEIGHT (g)	FEED INTAKE (g / bird / day)	WATER CONSUMPTION (ml / bird / day)	UNIFORMITY	
					Floor	Cage
1	66 – 70	66 – 70	12 – 13	18 – 26	>85%	>85%
2	116 – 124	132 – 140	19 – 20	29 – 40		
3	189 – 201	187 – 201	25 – 26	38 – 52		
4	267 – 283	243 – 263	28 – 30	42 – 60	>80%	>80%
5	349 – 371	336 – 364	32 – 34	48 – 68		
6	441 – 469	429 – 465	36 – 38	54 – 76		
7	543 – 577	522 – 566	40 – 42	60 – 84	>83%	>85%
8	640 – 680	614 – 668	45 – 47	68 – 94		
9	737 – 783	716 – 780	50 – 52	75 – 104		
10	829 – 881	822 – 888	55 – 57	83 – 114		
11	922 – 979	927 – 997	60 – 62	90 – 124		
12	1004 – 1066	1032 – 1106	65 – 67	98 – 134		
13	1086 – 1154	1113 – 1191	69 – 71	104 – 142	>85%	>85%
14	1154 – 1226	1188 – 1270	72 – 75	108 – 150		
15	1222 – 1298	1261 – 1347	74 – 77	111 – 154		
16	1285 – 1365	1333 – 1423	76 – 79	114 – 158		
17	1363 – 1447	1403 – 1497	78 – 82	117 – 164	>88%	>90%
18	1450 – 1530	1470 – 1570	81 – 85	122 – 170		

- Monitor body weights weekly from 0–30 weeks and before scheduled diet changes.
- Body weight gains and uniformity may be negatively affected by inappropriate diet changes, bird handling, vaccination and transfer.
- Using multiple hatch dates, causing a range of chick ages, will negatively affect uniformity.
- Flocks should be at 85% uniformity at the time of transfer to the laying facility.



Weigh birds separately after 3 weeks using a digital scale that calculates uniformity.

During the transfer of birds from rearing to laying facilities, there will be some loss of body weight.

Space Guidelines *(check local regulations)*

WEEKS OF AGE	3	17	20 – 75
BREEDER COLONY CAGES			
Floor Space			
	200 cm² (50 birds / m²)	400 cm² (25 birds / m²)	750 cm² (13 birds / m²)
Nipple			
	1 / 12 birds	1 / 8 birds	1 / 10 birds
Feeders			
	5 cm / bird	9 cm / bird	12 cm / bird
SLATS / LITTER			
Floor Space			
	700 cm² (14 birds / m²)	1000 cm² (10 birds / m²)	1000 cm² (10 birds / m²)
Nipple / Cup Drinkers			
	1 / 15 birds	1 / 15 birds	1 / 12 birds
Feeders			
	5 cm / bird	5 cm / bird or 1 pan / 50 birds	12 cm / bird
Perches			
	—	8 cm / bird	12 cm / bird

Requirements vary with type of equipment used and environmental conditions.
Density calculations should include all birds—males and females.

Hy-Line Pink Male Management

- The Hy-Line Pink male's 18-week body weight is 1.47–1.57 kg.
- The Hy-Line Pink male's adult body weight is 2.04–2.14 kg (40 weeks of age).
- The Hy-Line Pink male should be infrared beak treated at the hatchery or tipped at 7–10 days of age.
- Achieving male target body weights during rear is critical for optimum mating behavior and fertility.
- Males and females should receive the same feed and lighting schedule.
- For breeder cages having a specific male feeder space, these spaces should not be obstructed by nest boxes or other cage enrichments.
- Male and female breeders should reach sexual maturity at approximately the same time.
- From 0–4 weeks, rear males separately to improve male body weight gain.
- At 5 weeks, mix males and females. In cages, mix 3–4 females into each male cage. If males appear weaker than females, mix males with females at a 1:1 ratio through the growing period.
- Grading males into pens based on body weight can improve male uniformity.
- Males and females must be co-mingled during the rearing period to become socialized and avoid mating problems as adults.
- Keep extra males in a separate pen; do not mix extra males with females.
- Continue culling males as needed during production.
- Maintain a mating ratio of 8 males for every 100 females throughout production in floor and cage systems.
- Too many males results in more fighting, less mating activity, disruption of social groups and lower fertility.

Red vent from a mating rooster.

Vent from non-mating rooster.

MALE EVALUATION – A BEAUTY CONTEST

Tall, masculine appearance with full red comb

Evaluate males at 10 weeks and at transfer.

Cull roosters with:

- Lameness
- More than 200 g below target body weight
- Curled toes
- Foot pad lesions
- Poor feathering
- Poor beaks
- Low social ranking
  - Hide in nests
  - Feather pecked

Cage Systems Management

(Use cage systems specifically designed for breeders)

Advantages:

- Cleaner hatching eggs
- Better control of enteric diseases (coccidiosis, Gumboro, internal parasites, Salmonella)
- More settable eggs
- Better feed efficiency; less feed waste
- More efficient use of breeder house space
- Lower labor costs
- Lower mortality
- Dry manure (less flies and ammonia)

Disadvantages:

- Higher capital investment
- Less leg strength in cage-reared males
- Lower fertility may occur, especially with smaller colony cages

CAUTION – ***it is not advisable to rear breeders in cages and then transfer to a floor production system. Breeders handled in this way may experience displaced pecking behavior and poor nesting behaviors as adults.***

Breeder Cage Enrichment

- Enriched cages address some of the welfare concerns of layers in cages by providing more space with environment enrichment devices, such as perches, nest boxes, scratch areas and abrasive pads for beak and toe shortening.
- As group size increases, there is more competition for feed and water space and less stable social groups. This could lead to behavioral problems like feather pecking and piling. Cage enrichments help prevent these behavioral problems.

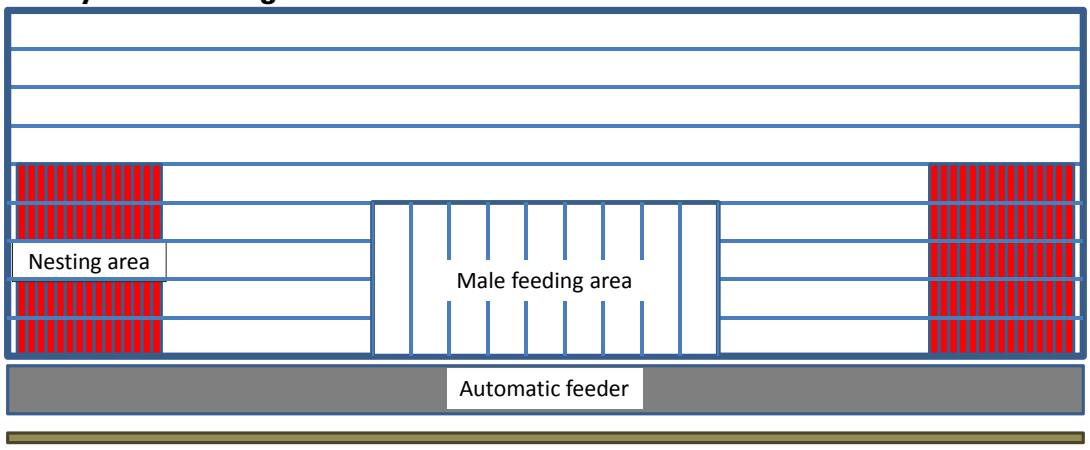
TRANSFER

- The flock can be moved into the production facility at 15–17 weeks of age or after administration of the last live vaccines.
- Males may be moved a few days earlier to the production house to give them more time to acclimate to their new environment.
- It is important that rearing and production breeder cages contain similar feed and water systems.
- Any sex slips should be removed around 7 weeks and at transfer.
- Supportive care to reduce stress, such as water-soluble vitamins, probiotics and vitamin C, should be used 3 days before and 3 days after transfer.
- Light intensity should increase weekly for 2 weeks before the flock is transferred to the laying house.
- Light hours of rearing and laying houses should be matched at transfer.

BREEDER HOUSE

- A breeder cage designed for a colony size of 90 birds will usually have better fertility than those with smaller colony size. Smaller breeder cages with 2 or 3 males are subject to accelerated fertility loss as the flock ages.
- Breeder laying cages should provide 750 cm^2 of floor space per bird (13 birds / m^2).
- Use higher bird density in environmentally controlled houses and all-slat floors and lower density on litter floors and in hot climates.
- Cage should have perching and nesting areas.
- Floor mesh size should be 2.54 cm x 2.54 cm.
- Male feeding area should not be obstructed by nest boxes or other cage enrichments.
- Cage height should be at least 48 cm in rear and 68 cm in production to avoid males hitting their heads on the top of the cage. Males striking their heads on the top of the cage will be reluctant to mate.
- Males in cage systems should be dubbed to avoid being caught in cage wires.
- If mortality exceeds 0.1% / week, perform necropsies and other diagnostics to determine cause(s) of mortality.
- Remove mortality daily.

Colony Breeder Cage



Breeder cages should have a specific male feeder space. These spaces should not be obstructed by nest boxes or other cage enrichments.

Floor Systems Management

REARING PERIOD

- Rear birds on the floor when they will be housed in floor systems for production.
- Equip rearing and production houses with similar feed and water systems.
- Accustom birds to humans by frequently walking through the house.
- Walk through birds briskly at 2 hour intervals.
- Rearing house should have elevated bird walkways with feed and water stations.
- Light intensity should increase weekly for 2 weeks before the flock is transferred to the layer house.
- Birds moving from light-controlled rearing houses into open-sided houses should have higher light intensities the last 2 weeks of rear.
- Light hours of rearing and production house should be matched at transfer.

TRANSFER

- The flock can be moved into the production facility at 15–17 weeks of age or after administration of the last live vaccines.
- Place females on slats when moving to the production house.

NEST TRAINING

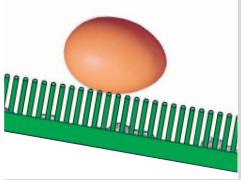
- Nest training is essential to minimize the number of out-of-nest eggs.
- Starting the day of arrival, open nest box curtains to encourage nest exploration.
- Train females to use nests by frequent walks through house in the morning for the first 8 weeks after birds are moved to the production house.
- While walking, move birds away from resting areas, out of corners and toward nests.
- During the first week of production, leave a few eggs in the nest to encourage females to use nests.
- Quickly remove floor eggs.
- Be sure all floor eggs are removed before lights go out at night.

Nests should have a staging area at the entrance to allow examination of the nests and easy access by females.

Nests

- Nests should be dark, secluded, warm, and free of air drafts.
- Ensure there is sufficient nest space (6 birds per nest or 120 hens per m^2 in colony nests).
- Make sure nests are easy to access. Any obstructions should be removed. Feed lines should not be directly in front of nests.
- Turn nest lights on 1 hour before house lights are turned on to attract females. Turn nest lights off 1 hour after house lights come on.

- Discontinue nest light usage after 26 weeks of age.
- False walls or partitions (perpendicular to nests and spaced every 5–7 m) may reduce overcrowding in nests.
- Close nests at night.
- Eliminate dark areas in the house to discourage floor eggs.
- Replace worn nest floor mats.



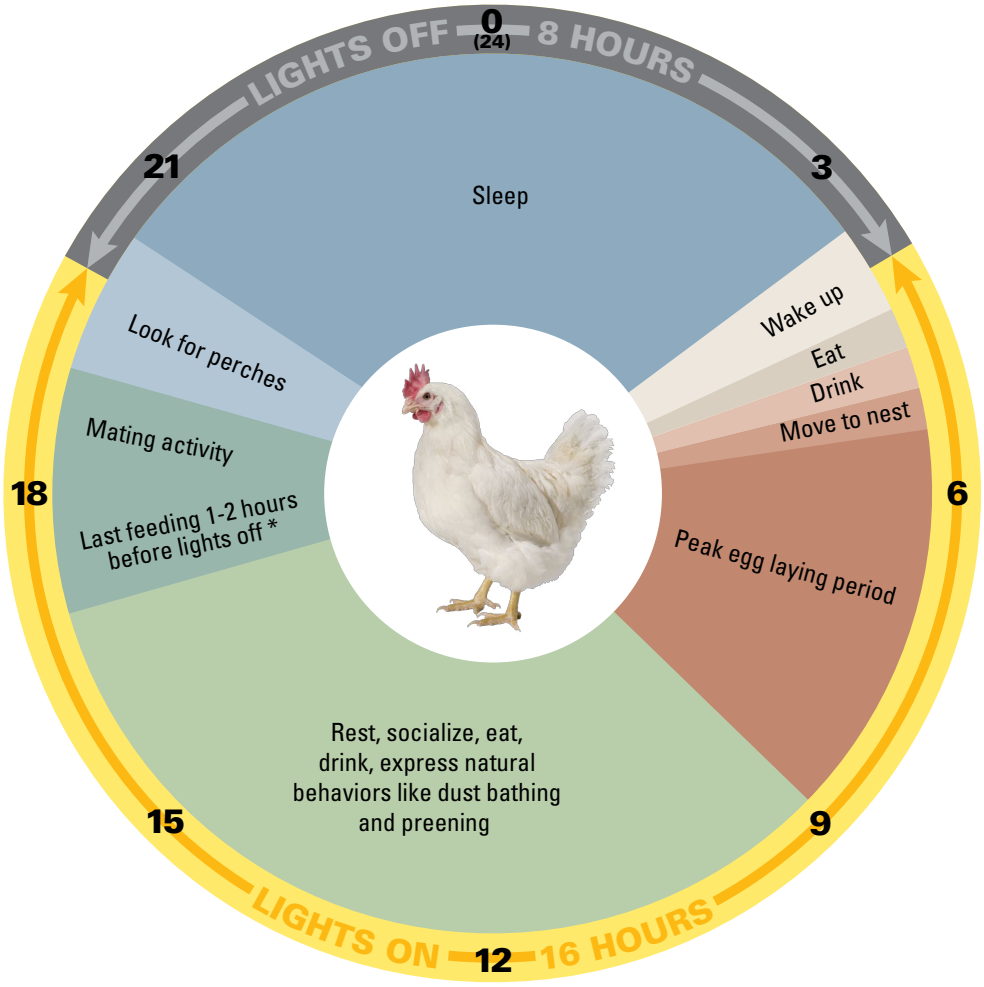
A good nest floor mat:

- *Provides comfort for nesting female*
- *Cushions egg to prevent damage*
- *Keeps egg clean*
- *Separates dirt and feathers from egg surfaces*
- *Allows egg to roll easily to egg belt*

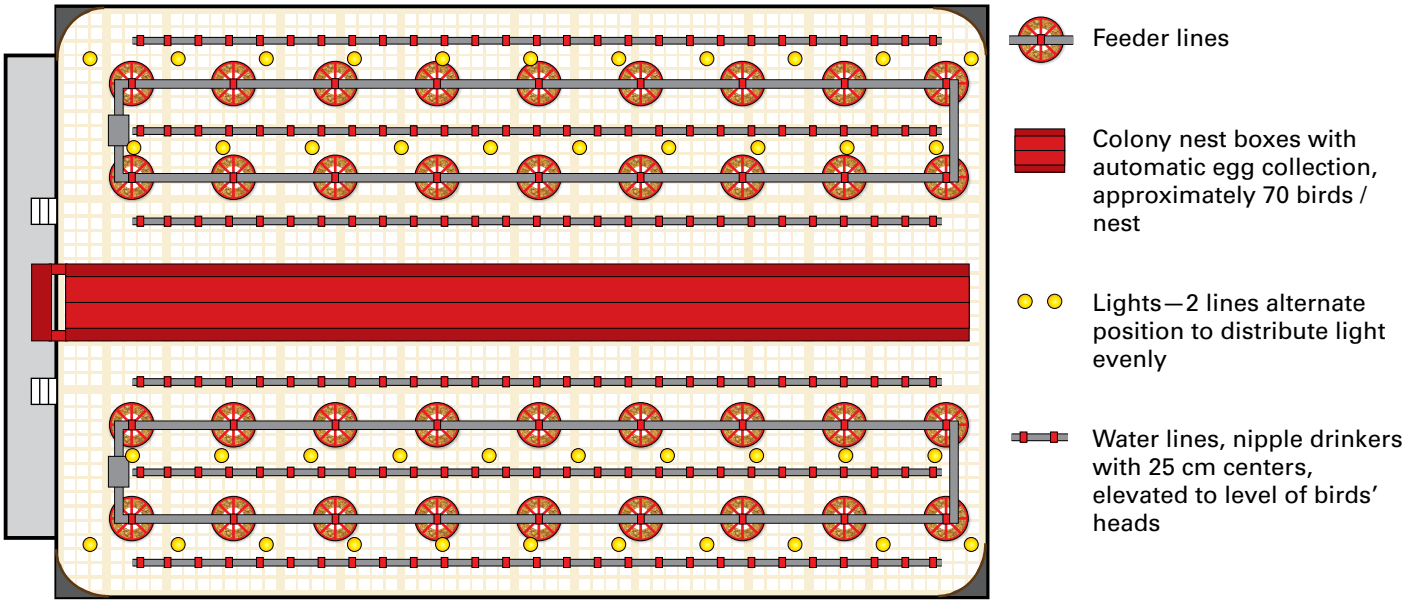
HOUSE MANAGEMENT

- Use < 5 cm litter depth. Litter deeper than 5 cm results in increased floor eggs.
- Flocks housed in all-slat production houses should also be reared on slat or wire floors.
- Use of deterrent wires on slats around house perimeter will discourage egg laying in corners or near walls. Place deterrent wires 5 cm away from the wall of the house and 10 cm above the floor. (Check local regulations regarding the use of deterrent wires.)
- Deterrent wires should be activated as soon as birds are housed.
- Solid perches above water and feed lines are preferred.
- Feed and water lines should not block movement of females to nests.
- Schedule feed lines to run as soon as birds are awake and again after most eggs have been laid.
- If mortality exceeds 0.1% / week, perform necropsies and other diagnostics to determine cause(s) of mortality.
- Remove mortality daily.

A Day in the Life of a Hy-Line Pink Breeder Hen



All-Slat Breeder Houses



Drawing not to scale.
Feed and water lines should not block movement of females to nest (i.e. drinker lines too low, feeder lines too high).

Perches

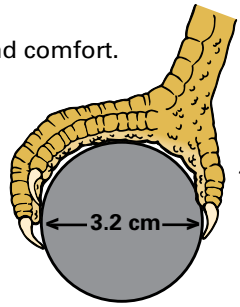
- Enrich birds' environment and allow expression of normal behaviors
- Allow birds to fully develop leg and breast muscles
- Encourage jumping habits which increase bone strength and calcium content of bone and will be important in good nesting behavior
- Reduce social stress by providing safe resting sites
- Increase living space in house
- Allow birds to roost at night
- May reduce piling behavior in flocks

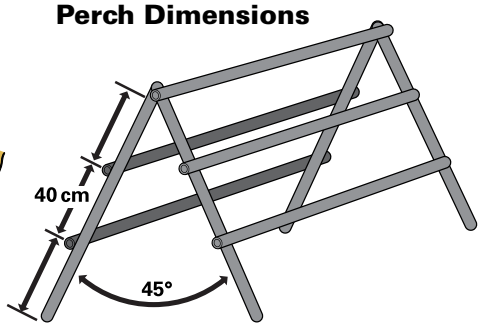
BIRD DENSITY (birds / m^2)	AVAILABLE PERCH SPACE PER BIRD (cm)
7	4
8	6
9	8
10	12
11	13
12	14

Perch Design

- Place perches on slats to maintain good litter conditions.
- Breeders should have access to perches by 3 weeks of age.
- Provide 10–15 cm perch space per bird (check local regulations regarding perch space).
- Separate perch rails by at least 30 cm to prevent cannibalistic pecking of birds on adjacent rails.
- Avoid slippery perches.
- Perches should be round or rectangular for better gripping and comfort.
- Perches should support bottom of foot.
- Place perches on slat to maintain good litter conditions and control floor eggs.
- If possible, use the same perch style in rear and lay houses.
- Don't use perches above water lines during rear if using deterrent over water line in production.
- Perches should be easy to clean and disinfect between flocks.
- Seal cracks, crevices and open ends of pipes to reduce hiding areas of red mites (*Dermanyssus gallinae*).

Perch Dimensions





PERCH EXAMPLES

Wall perch

Perch over feeder

A-frame perch with slats

A-frame perch

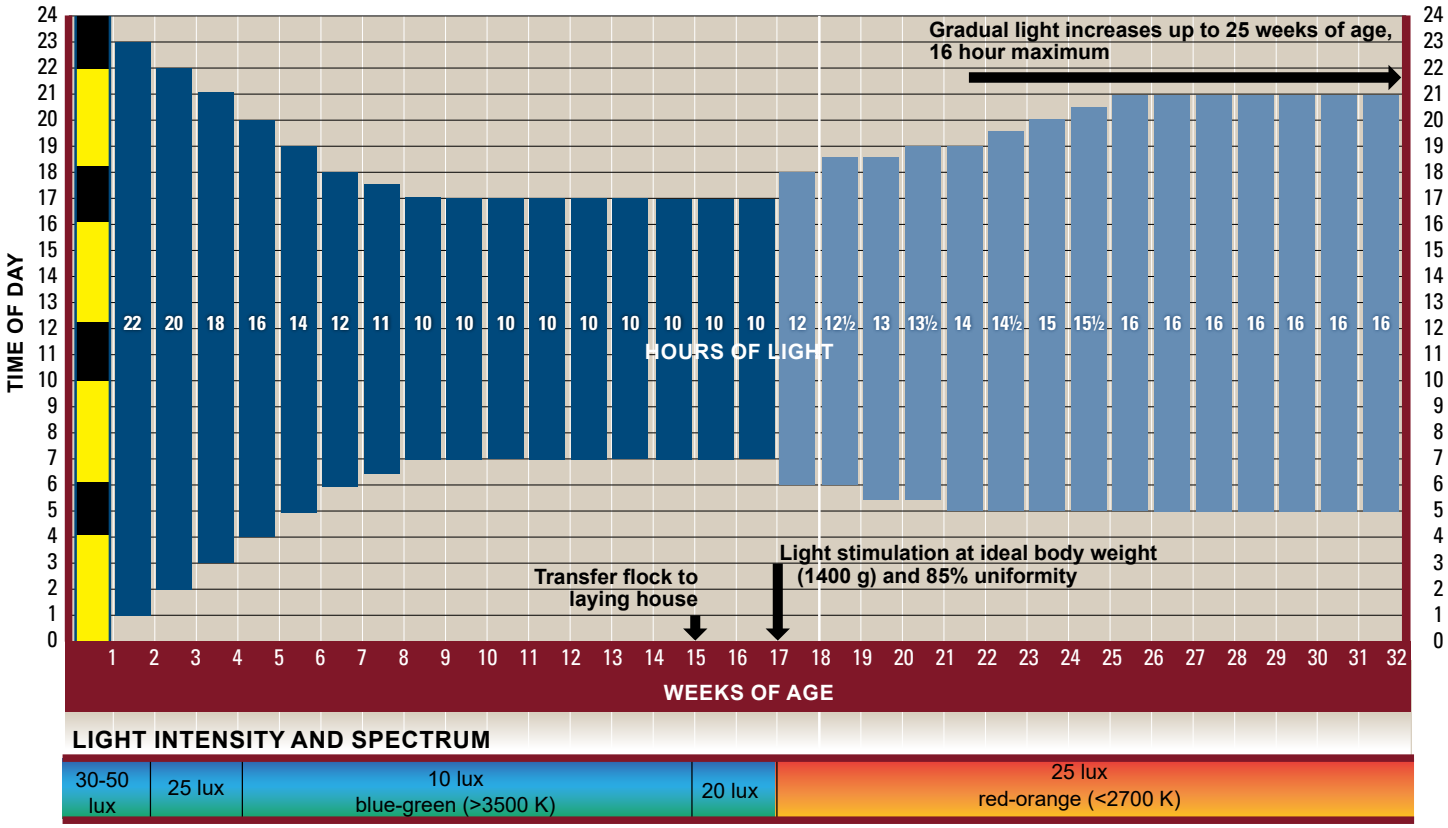
Elevated platform

Good Lighting Practices

- In cage housing, measure minimum light intensity at feeder on bottom tier cages, mid-way between lights.
- In floor housing, measure minimum light intensity at level of bird's head.
- Keep light bulbs and bulb covers clean to prevent loss of light intensity.
- Prevent dark areas caused by too much distance between lights or burned out light bulbs.
- Shiny or white surfaces reflect light and increase light intensity.
- Take local conditions into account which may require adaptations of lighting programs.
- Light hours of rearing and production houses should be matched at transfer.
- Light intensity should increase 2 weeks before the flock is transferred to the laying house (but not prior to 14 weeks of age). Final rearing house light intensity should match the laying house intensity.
- Light stimulation period should extend into peaking period (achieve 16 hours of light at about 25 weeks).

Light Program for Light-Controlled Housing

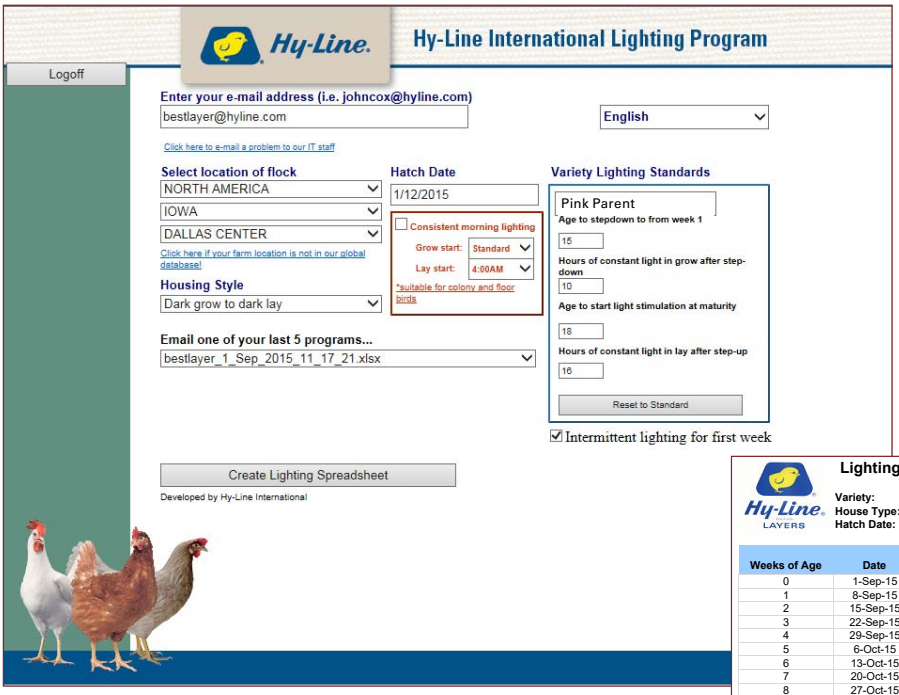
Hy-Line Pink breeders require a slower step-down of light hours from 0–9 weeks to prevent early sexual maturity and promote good body weight uniformity.



- Light-controlled houses are those which use light traps around fans and air inlets and complete prevent the ingress of light from the outside. Houses that are not light controlled should use lighting programs for open-sided housing.
- An intermittent lighting program for chicks is preferred. If not using an intermittent lighting program from 0–7 days, then use 22 hours of light from 0–3 days and 21 hours of light from 4–7 days.
- "Lights on" time can be varied between houses in laying flocks to facilitate egg collection on multiple flock complexes.
- If the laying flock has a large spread in hatch ages and/or poor uniformity, light stimulate the flock based on the youngest hatch date or lightest birds.
- Use warm lights (2700–3500 K) in laying flocks to ensure sufficient red spectrum light.
- For more information on poultry lighting, see the "Understanding Poultry Lighting" and "Impact of Tarp Color on Poultry Lighting" technical updates at www.hyline.com.

Customized Lighting Programs for Open-Sided Housing *(www.hyline.com)*

The Hy-Line International Lighting Program can create custom lighting programs for your location. To prevent early sexual development, the program finds the longest natural day length between 8–17 weeks of age and constructs an artificial lighting program that holds day length constant with artificial lights from 8–17 weeks.



- *On the first screen—enter e-mail address and select language.*
- *On the second screen, use dropdowns for "Select Location of Flock," "Hatch Date," "Variety Standards" and "Housing Style."*
- *Click on "Create Lighting Spreadsheet."*
- *Results will be e-mailed to you.*

Lighting Program for : IOWA / DALLAS CENTER 93° 56' W 41° 43' N

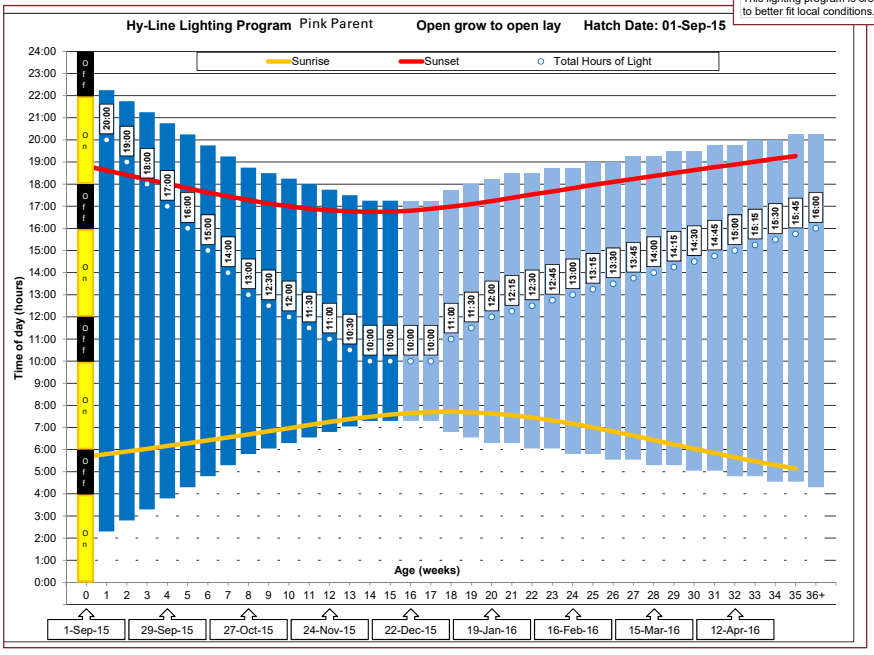
Hy-Line LAYERS

Variety: Pink Parent
House Type: Open grow to open lay
Hatch Date: 01-Sep-15 Standard daylight time

Weeks of Age	Date	Sunrise	Lights on	Lights Off	Sunset	Total Hours of Light	Total Sunlight
0	1-Sep-15	5:41	1:45	22:45	18:49	21:00	13:08
1	8-Sep-15	5:48	2:15	22:15	18:37	20:00	12:49
2	15-Sep-15	5:55	2:45	21:45	18:25	19:00	12:30
3	22-Sep-15	6:02	3:15	21:15	18:13	18:00	12:11
4	29-Sep-15	6:10	3:45	20:45	18:01	17:00	11:51
5	6-Oct-15	6:17	4:15	20:15	17:49	16:00	11:32
6	13-Oct-15	6:25	4:45	19:45	17:37	15:00	11:12
7	20-Oct-15	6:33	5:15	19:15	17:27	14:00	10:54
8	27-Oct-15	6:41	5:45	18:45	17:17	13:00	10:36
9	3-Nov-15	6:50	6:00	18:30	17:07	12:30	10:17
10	10-Nov-15	6:58	6:15	18:15	17:00	12:00	10:02
11	17-Nov-15	7:07	6:30	18:00	16:53	11:30	9:46
12	24-Nov-15	7:15	6:45	17:45	16:49	11:00	9:34
13	1-Dec-15	7:23	7:00	17:30	16:46	10:30	9:23
14	8-Dec-15	7:29	7:15	17:15	16:45	10:00	9:16
15	15-Dec-15	7:35	7:15	17:15	16:45	10:00	9:10
16	22-Dec-15	7:39	7:15	17:15	16:48	10:00	9:09
17	29-Dec-15	7:42	7:15	17:15	16:53	10:00	9:11
18	5-Jan-16	7:43	6:45	17:45	16:59	11:00	9:16
19	12-Jan-16	7:41	6:30	18:00	17:06	11:30	9:25
20	19-Jan-16	7:38	6:15	18:15	17:14	12:00	9:36
21	26-Jan-16	7:33	6:15	18:30	17:23	12:15	9:50
22	2-Feb-16	7:27	6:00	18:30	17:32	12:30	10:05
23	9-Feb-16	7:19	6:00	18:45	17:40	12:45	10:21
24	16-Feb-16	7:10	5:45	18:45	17:49	13:00	10:39
25	23-Feb-16	7:00	5:45	19:00	17:58	13:15	10:58
26	1-Mar-16	6:49	5:30	19:00	18:06	13:30	11:17
27	8-Mar-16	6:38	5:30	19:15	18:14	13:45	11:36
28	15-Mar-16	6:26	5:15	19:15	18:22	14:00	11:56
29	22-Mar-16	6:14	5:15	19:30	18:30	14:15	12:16
30	29-Mar-16	6:02	5:00	19:30	18:38	14:30	12:36
31	5-Apr-16	5:51	5:00	19:45	18:46	14:45	12:55
32	12-Apr-16	5:39	4:45	19:45	18:53	15:00	13:14
33	19-Apr-16	5:28	4:45	20:00	19:01	15:15	13:33
34	26-Apr-16	5:18	4:30	20:00	19:09	15:30	13:51
35	3-May-16	5:09	4:30	20:15	19:16	15:45	14:07
36+			4:15	20:15		16:00	

This lighting program is created from a formula based on global location and housing style. This program may need to be further adapted to better fit local conditions. Please email info@hyline.com for further questions or technical assistance.

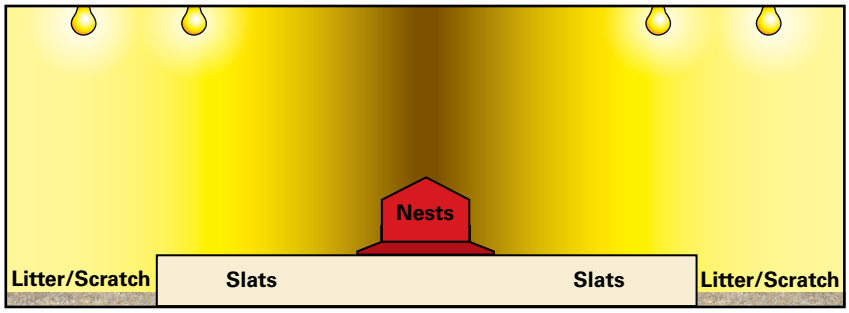
Same lighting program with sunrise and sunset represented by yellow and red lines and suggested artificial day length indicated by blue bars



Lighting Considerations

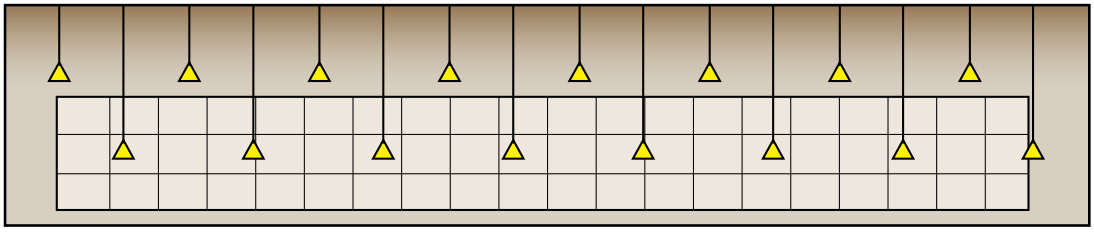
FLOOR

- Light intensity in the house should be brightest over feeding and resting areas and gradually decrease toward nests.
- Avoid dark areas near feeding and resting areas to prevent floor eggs.



CAGES

- Alternating the height of lights improves light distribution to all cage levels.
- Position lights to minimize bright and dark areas in the house.



Use of Shades in Open-Sided Housing

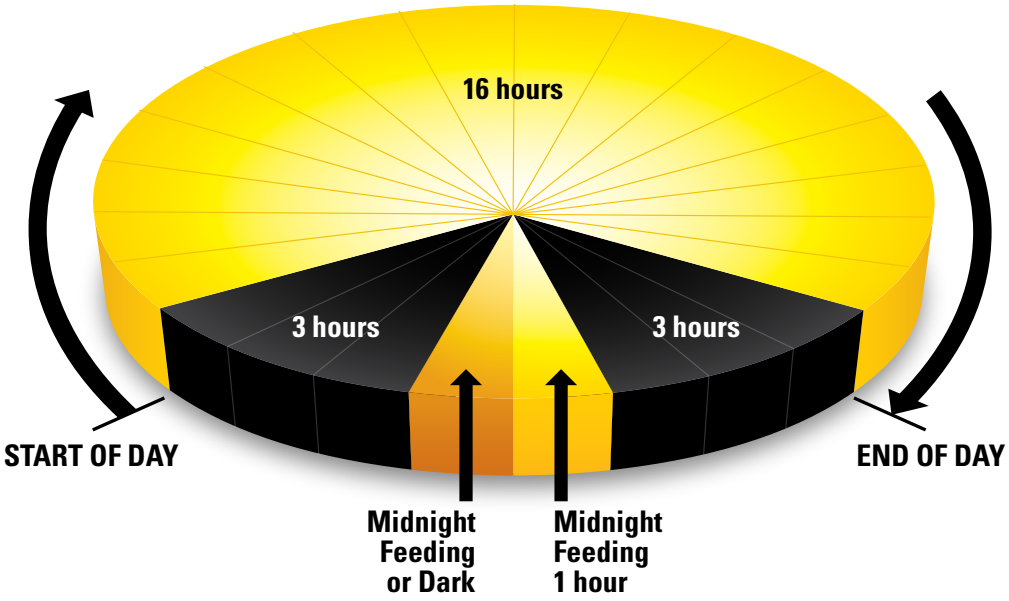
- Shades are an effective way to decrease light intensity in an open-sided house.
- Keep shades clean and free of dust to allow air flow.
- Use stir fans when using shades.
- Avoid direct sunlight on birds by using shades or roof overhangs.
- Black shades are preferred.

Midnight Feeding / Lighting Program

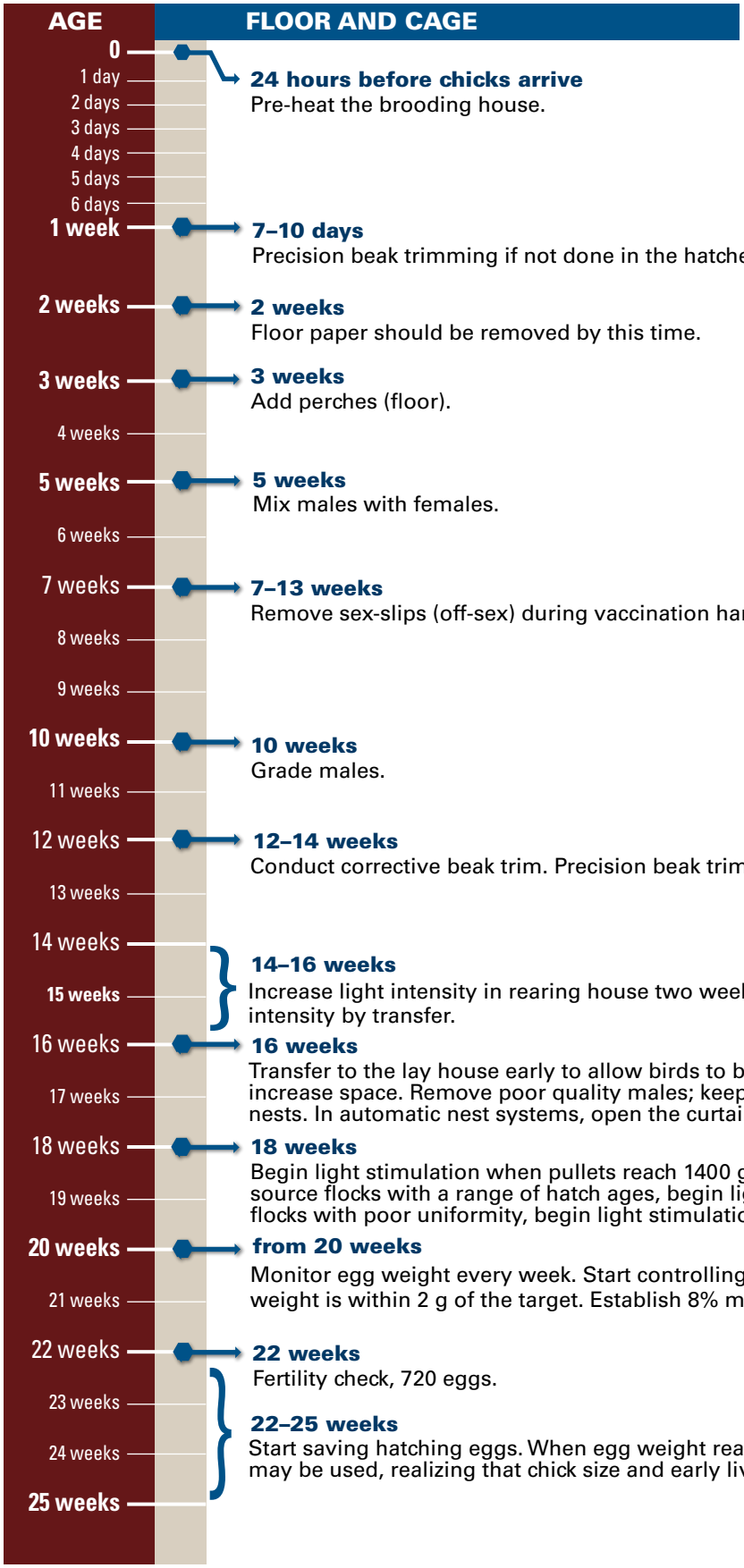
- Optional lighting technique that promotes greater feed consumption
- Used whenever more feed intake is desired in rearing or laying flocks
- Increases calcium absorption during night when most egg shell is formed
- Useful to increase feed intake during peak egg production
- Helps maintain feed consumption in hot climates
- Midnight feeding may increase feed intake 2–5 g / day per bird

Good Practices

- Initiate the program by turning lights on for 1–2 hours in the middle of the dark period.
- There must be at least 3 hours of dark before and after the midnight feeding.
- Fill feeders before lights are turned on.
- Light provided during the midnight feeding is in addition to regular day length (i.e. 16 hours + midnight feeding).
- If midnight feeding is removed, reduce light gradually at a rate of 15 minutes per week.



Management Events for Breeders



24 hours before chicks arrive
Pre-heat the brooding house.

7–10 days
Precision beak trimming if not done in the hatchery (check local regulations).

2 weeks
Floor paper should be removed by this time.

3 weeks
Add perches (floor).

5 weeks
Mix males with females.

7–13 weeks
Remove sex-slips (off-sex) during vaccination handling.

10 weeks
Grade males.

12–14 weeks
Conduct corrective beak trim. Precision beak trimming for females.

14–16 weeks
Increase light intensity in rearing house two weeks before transfer. Match layer house light intensity by transfer.

16 weeks
Transfer to the lay house early to allow birds to become familiar with the new environment and increase space. Remove poor quality males; keep extra males separate. Give hens access to nests. In automatic nest systems, open the curtains in a few nests.

18 weeks
Begin light stimulation when pullets reach 1400 g body weight. In flocks using multiple pullet source flocks with a range of hatch ages, begin light stimulation with the youngest pullets. In flocks with poor uniformity, begin light stimulation with the lightest pullets.

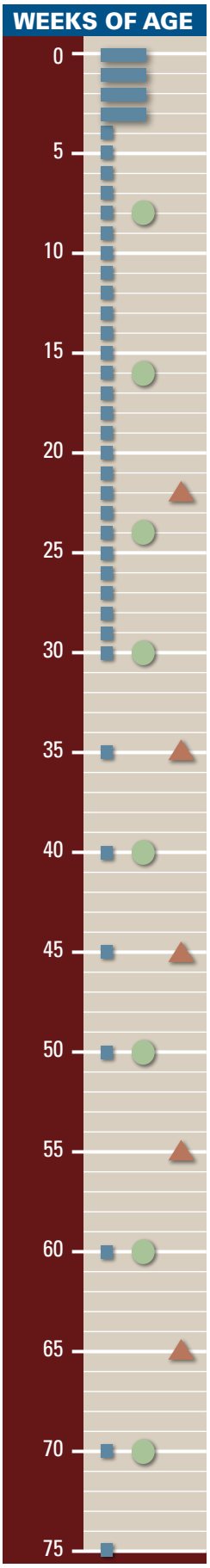
from 20 weeks
Monitor egg weight every week. Start controlling egg weight when the average egg weight is within 2 g of the target. Establish 8% males in each breeder cage or pen.

22 weeks
Fertility check, 720 eggs.

22–25 weeks
Start saving hatching eggs. When egg weight reaches 50 g, hatching eggs from younger breeders may be used, realizing that chick size and early livability will not be optimum.

For more information on disease monitoring, see the "*Salmonella*, *Mycoplasma*, and Avian Influenza Monitoring in Parent Breeder Flocks" technical update at www.hyline.com.

Management Events for Breeders



AGES OF BODY WEIGHT MEASUREMENTS

Arrival
- Check body weights.

0–3 weeks
- Bulk weigh 10 boxes of 10 chicks.

4–29 weeks
- Weigh 100 birds individually every week.
- If caged, weigh birds in the same cages each time for best accuracy.
- Calculate uniformity.

30–50 weeks
- Weigh 100 birds individually every 5 weeks.
- If caged, weigh birds in the same cages each time for best accuracy.
- Calculate uniformity.

Over 50 weeks
- Weigh 100 birds individually every 10 weeks.
- If caged, weigh birds in the same cages each time for best accuracy.
- Calculate uniformity.

CALCULATING UNIFORMITY
- Use individual bird weights.
- Uniformity calculation tool is available at www.hylinebodyweight.com.

When handling birds for body weights, assess:
- Keel bone—straightness and firmness
- Breast muscle score
- Body fat
- External parasites
- Clinical symptoms of disease

AGES OF SERA COLLECTION

For more information, see the "Proper Collection and Handling of Diagnostic Samples" technical update at www.hyline.com.

Collect 25 sera samples per flock for titer determination.

8 weeks
- Assess early vaccination technique and disease exposure for IB, NDV, MG, MS, IBD.

14–16 weeks or at transfer
- Verify that the flock is antibody negative for *Salmonella pullorum*.
- Verify flock is antibody positive for CAV and AE; if negative, revaccinate and retest until positive (do not use hatching eggs until flock is antibody positive).
- Assess possible change in disease exposure.

24 weeks
- Collect sera at least 4 weeks after final inactivated vaccination to measure post-vaccination antibody response.
- It is useful to assess response to inactivated vaccine and / or disease challenge after transfer to lay farm.

AGES OF FERTILITY CHECKS

Bird Handling—BE GENTLE
- *Proper handling of birds during body weight measurements, blood collection, selection, vaccination, and transfer will reduce bird stress and prevent injuries.*
- *Hold birds by both legs or both wings.*
- *Return birds to floor or cage gently.*
- *Use experienced personnel that have been trained in proper procedures of bird handling.*
- *Continually observe crews for proper handling.*

Hold no more than three birds in one hand.

Correct way to hold birds when placing or removing from cage.

Hatching Egg Care

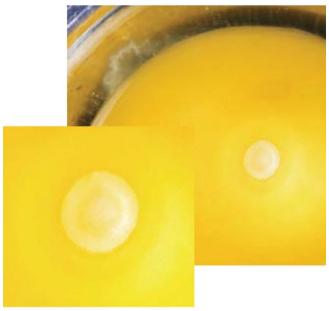
- Hy-Line Pink hatching eggs should weigh a minimum of 50 g from a flock at least 22 weeks of age.
- Smaller eggs from younger flocks may be used, realizing that chick size and early livability will not be optimum.
- Hatch profiles should be optimized based on egg size.
- Hatching eggs should be gathered a minimum of twice daily and more frequently during extremely hot weather.
- Eggs should be in cool storage within 6 hours of laying.
- Eggs should be stored at 15–18°C with relative humidity of 70–80%.
- When necessary to save eggs longer than 10 days, store at 13°C with 70–80% humidity or use SPIDES program. For more information, see the "SPIDES" technical update at www.hyline.com.
- Best hatches result from eggs 3–7 days of age.
- Store hatching eggs with air cell up (pointed end down). Use only eggs laid in nests for hatching.
- Do not use dirty, cracked or malformed eggs for hatching.
- Grade eggs on breeder farm to prevent bringing contaminated eggs to the hatchery.
- Hatching eggs should be sanitized using products specifically developed for this purpose.
- It is extremely important that once eggs are cooled, they are stored at a temperature that does not allow condensation (moisture forming on shell due to exposure to warm humid air).
- The truck taking hatching eggs from farm cooler to hatchery should be capable of keeping eggs cool to avoid condensation.

Unacceptable hatching eggs are dirty, bloody, misshappen, thin-shelled, cracked, or outside the acceptable weight range.

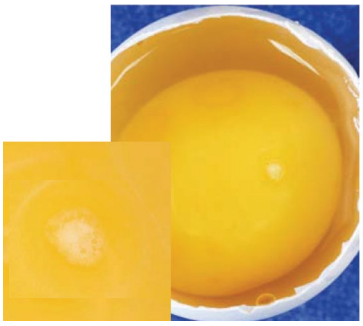
Place hatching eggs onto hatcher trays shortly after arrival at the hatchery. This improves ventilation and proper cooling of eggs for cool storage. Disinfect hatcher trays before placing eggs into cool room.

Fertility Check

FRESH EGG BREAKOUT

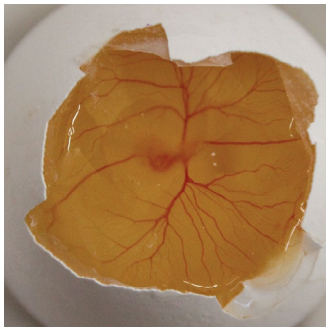


Fertile Egg
Blastoderm is always round (doughnut shaped), 4–5 mm



Infertile Egg
Blastodisc is not round with irregular edges, 2–3 mm

72 HOUR INCUBATION FERTILITY CHECK



Fertile Egg
Blood vessels develop and embryo becomes visible

Infertile Egg
No development

Fertility checks on fresh eggs can be done to identify cages with low fertility. Poor quality males should be removed and replaced with reserve males.

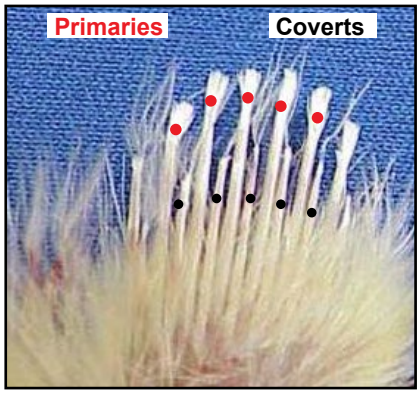
Incubation and Hatching

- Pre-warm hatching eggs to achieve maximum chick yield and uniformity of hatch time.
  - Warm up eggs to a room temperature of 23–25°C and 55% humidity for 8 to 12 hours.
  - Provide adequate air movement in pre-warming area to reduce condensation and provide uniform temperature to all eggs.
  - In single-stage incubator, use pre-warm setting.
- Under normal conditions Hy-Line Pink eggs achieve optimum hatch in 21 days and 8 hours.
- Egg age affects hatch time. Allow 1 additional hour of incubation for every day beyond 10 days of egg age.
- Chick weight at hatch is directly related to the weight of the hatching egg, usually 66% of egg weight.
- Eggs should be grouped in setter according to parent source flock. Maintain these groups so similar size chicks may be placed together in the brooder house.

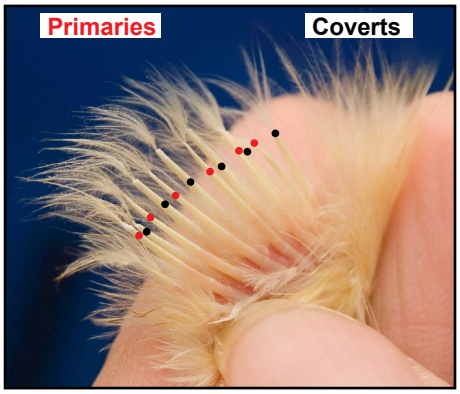
Feather Sexing

Hy-Line Pink commercial chicks are sexable by their wing feathers. The female commercial chicks show fast feathering (primary wing feathers are longer and thicker than the covert feathers) and male commercial chicks are slow feathering (primary and covert feathers are the same length and thickness). In a small percentage of male chicks covert feathers may be longer than the primary feathers (super slow feathering).

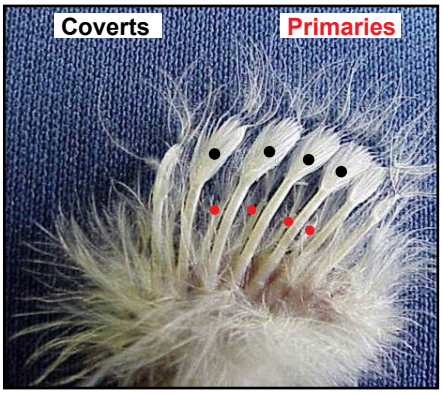
Goal: Sexing errors less than 0.5%



Fast feathering = female chick
Sight: Coverts are shorter than primaries
Feel: Coverts are thin and primaries are thick

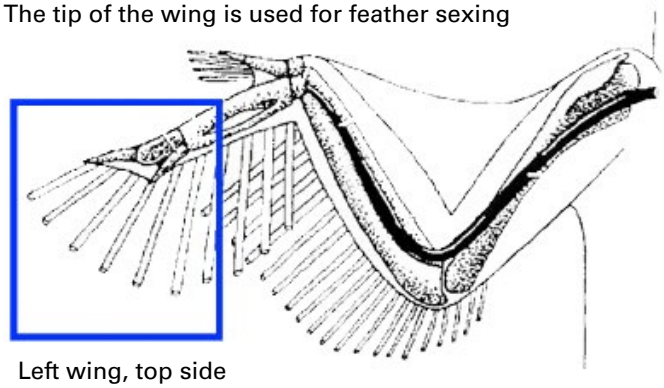


Slow feathering = male chick
Sight: Coverts and primaries are short and same height
Feel: Coverts and primaries same thickness



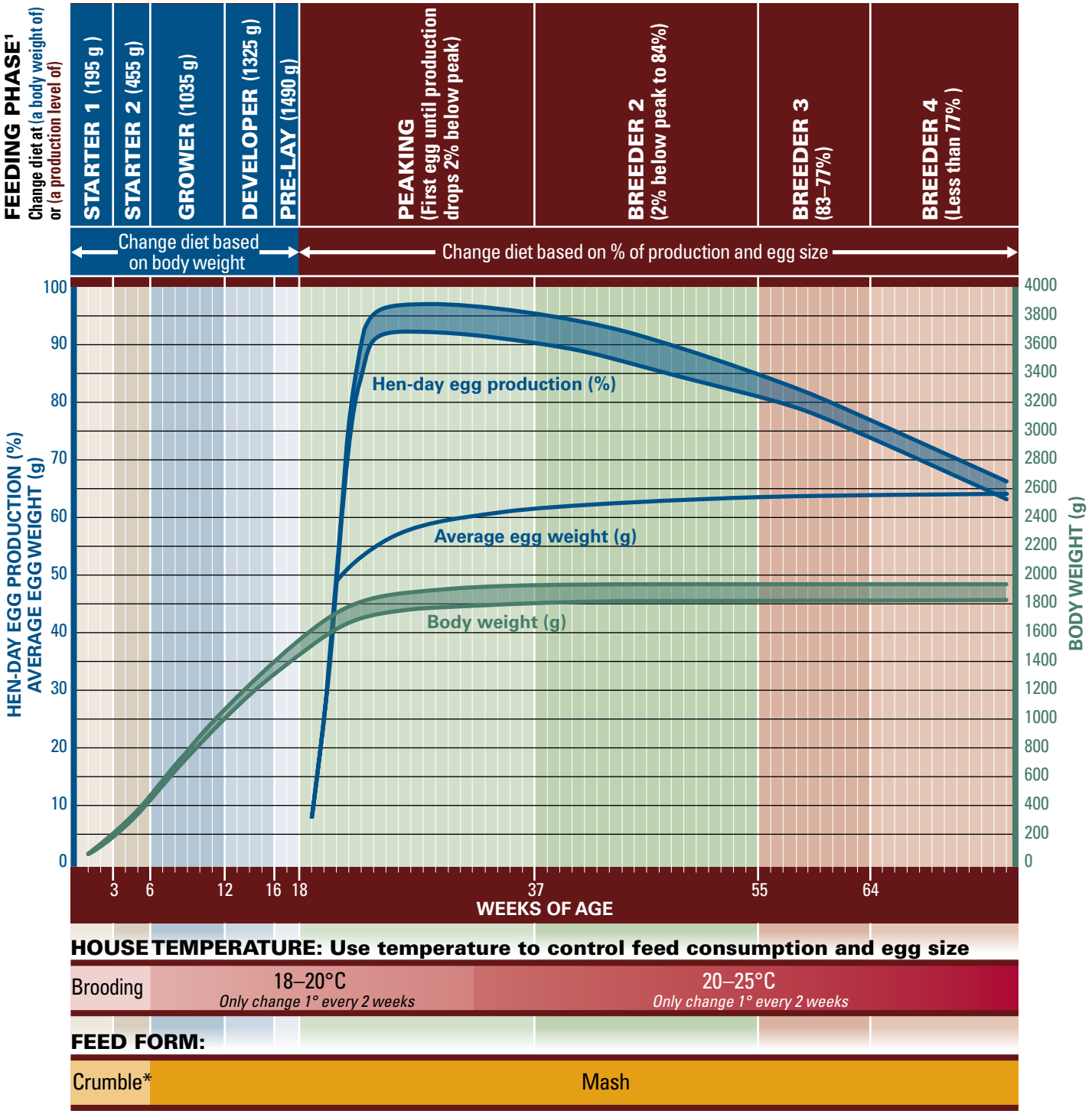
Super slow feathering = male chick
Sight: Coverts are longer than primary feathers
Feel: Coverts and primaries same thickness
Occurs in a small number of chicks

The tip of the wing is used for feather sexing



Left wing, top side

Phase Feeding to Meet the Hen's Nutritional Needs



[1] Body weights are approximate. Refer to table on page 12.

* *Crumble may be fed longer to encourage body weight gain*

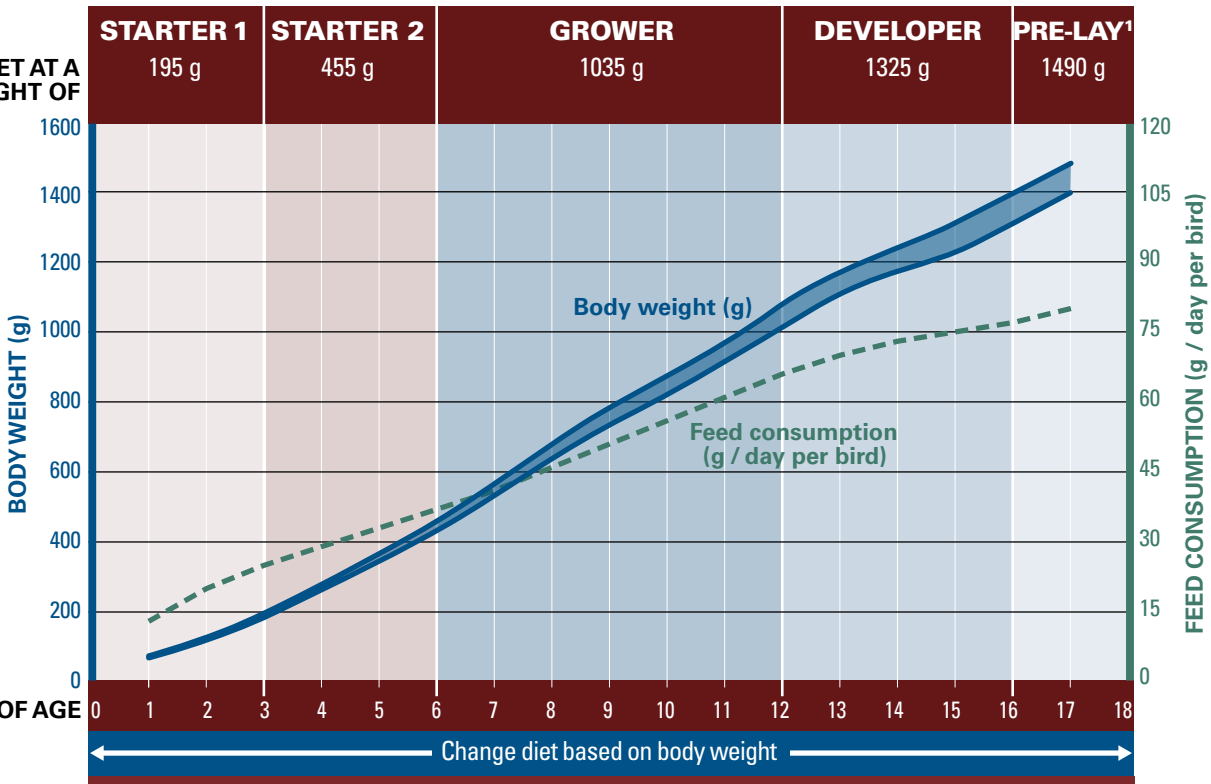
Controlling Egg Weight

- Monitor egg weight weekly throughout the life of the flock.
- Egg-weight control is achieved by limiting amino acid and energy consumption.
- Start controlling egg weight when the average egg weight is within 2 g of the target.
- Excessively large hatching eggs are associated with lower hatchability and chick numbers.

Control of Ambient House Temperature

- At housing, an ambient temperature of 18–20°C is desired. Increase house temperature about 1°C every 2 weeks until reaching 25°C, assuming ventilation systems are able to maintain adequate air quality at these temperatures.
- Lower (colder) house temperatures will lead to greater feed intakes and may be counterproductive to egg-weight control, as well as optimal feed efficiency and adult hen body weights.

Rearing Period Nutritional Recommendations



NUTRITION	RECOMMENDED NUTRIENT CONCENTRATION				
Metabolizable energy[2], kcal/kg	3020–3110	3000-3085	2975-3065	2975-3065	2910-2955
Metabolizable energy[2], MJ/kg	12.65-13.00	12.55-12.90	12.45-12.85	12.45-12.85	12.20-12.35
	Standardized Ileal Digestible Amino Acids / Total Amino Acids[3]				
Lysine, %	**1.07** / 1.17	**0.88** / 0.96	**0.79** / 0.86	**0.72** / 0.79	**0.78** / 0.85
Methionine, %	**0.45** / 0.48	**0.40** / 0.43	**0.36** / 0.39	**0.34** / 0.36	**0.37** / 0.39
Methionine+Cystine,%	**0.71** / 0.80	**0.66** / 0.74	**0.60** / 0.68	**0.57** / 0.64	**0.64** / 0.72
Threonine, %	**0.70** / 0.82	**0.58** / 0.68	**0.53** / 0.62	**0.49** / 0.58	**0.55** / 0.64
Tryptophan, %	**0.18** / 0.22	**0.15** / 0.18	**0.14** / 0.17	**0.14** / 0.16	**0.16** / 0.19
Arginine, %	**1.11** / 1.20	**0.92** / 0.98	**0.82** / 0.88	**0.75** / 0.81	**0.81** / 0.87
Isoleucine, %	**0.75** / 0.81	**0.63** / 0.68	**0.58** / 0.63	**0.54** / 0.58	**0.61** / 0.65
Valine, %	**0.77** / 0.85	**0.65** / 0.72	**0.62** / 0.68	**0.58** / 0.64	**0.66** / 0.73
Crude protein[4], %	20.00	18.00	16.00	15.50	17.50
Calcium[5], %	1.10	1.10	1.10	1.10	2.50
Phosphorus (available)[6], %	0.50	0.49	0.47	0.46	0.50
Sodium, %	0.18	0.18	0.18	0.18	0.18
Chloride, %	0.18	0.18	0.18	0.18	0.18
Linoleic acid (C18:2 n-6)[7], %	1.00	1.00	1.00	1.00	1.00
Choline, mg	2,000	1,900	1,800	1,800	1,800

[1] Do not feed Pre-Lay Diet earlier than 15 weeks of age. Do not feed Pre-Lay later than first egg as it contains insufficient calcium to support egg production. Implementing a pre-lay diet can be challenging in mixed-age flocks. If it's not possible to use the Pre-Lay diet, the calcium content of the last stage rearing diet (developer) must be increased to 1.4%.

[2] Recommended energy range is based on raw material energy values shown in feed ingredient table at back of this guide. It is important that target concentrations of dietary energy are adjusted according to energy system applied to raw material matrix.

[3] Recommendation for Total Amino Acids is only appropriate to corn and soybean meal diet. Where diets utilize other ingredients, recommendations for Standardized Ileal Digestible Amino Acids must be followed.

[4] Diets should always be formulated to provide required intake of amino acid. Concentration of crude protein in diet will vary with raw material used. Crude protein value provided is an estimated typical value only.

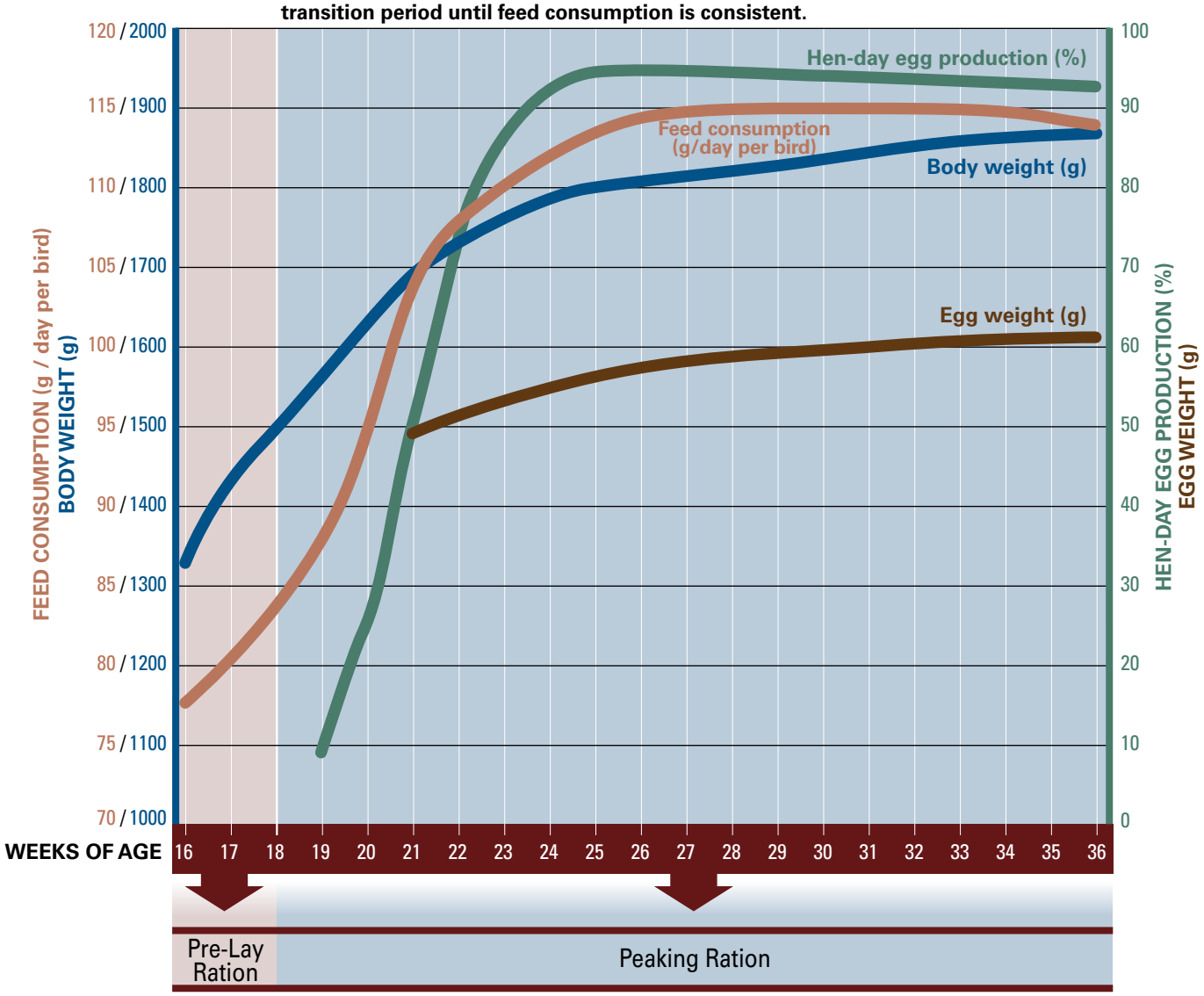
[5] Calcium should be supplied as fine calcium carbonate (mean particle size less than 2 mm). Coarse limestone (2–4 mm) can be introduced in Pre-Lay Diet at up to 50% of total limestone.

[6] Where other phosphorus systems are used, diets should contain recommended minimum level of available phosphorus.

[7] Oil levels can be increased to 2.0% in starter diets when given as a mash to control dust and increase feed palatability.

Transition Period from Rear to Peak Egg Production

Frequently formulate to changing feed consumption during transition period until feed consumption is consistent.



Pre-Lay Ration

- Plan to feed for a maximum of 10–14 days before point of lay.
- Feed when most pullets show reddening of combs.
- It is important to increase medullary bone reserves.
- Begin introducing large particle calcium in Pre-Lay Diet.
- Discontinue pre-lay feeding with the commencement of egg production.

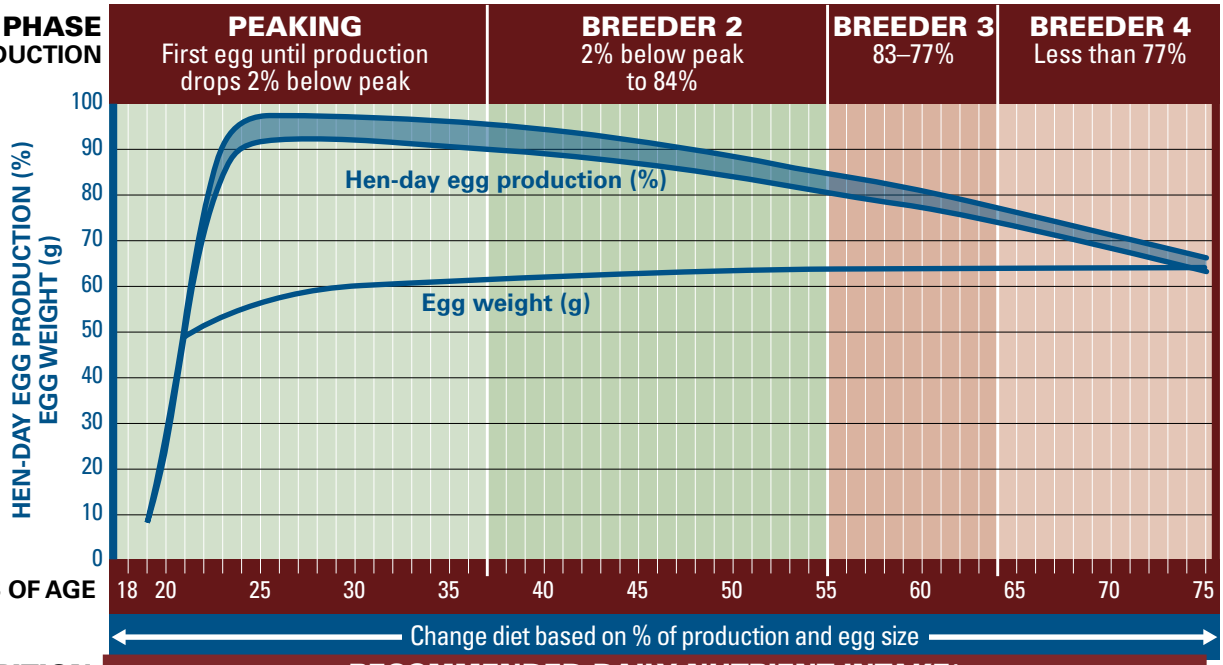
Transition Period

- Occurring during the transition period:
  - Rapidly increasing egg production
  - Increasing egg size
  - Increasing body weight
- Feed consumption may increase slowly during transition:
  - In underweight birds
  - In flocks lacking uniformity
  - During high environmental temperatures
- Poor uniformity prolongs the transition period and may result in low peak and poor persistency of egg production.
- Monitor feed intake carefully during transition and adjust dietary nutrient concentration according to actual feed intakes.

Peaking Ration

- Formulations for low feed intakes (88–95 g / day per bird) should be given as the flock enters egg production to better meet nutrient requirements.
- Begin Peaking Diet with onset of lay (1% egg production).
- Ensure that Peaking Diet is in the feeders when first eggs are laid, not in the feed bin.
- Birds should continue to grow during peaking period. Poor nutrition during this period can lead to loss of body weight and soft bones.
- Feed intake may be reduced if birds are not accustomed to extra large particle calcium (i.e. not using a Pre-Lay Diet).
- Monitor keel bone development during the peaking period. For more information on keel bone scoring, see the "Understanding the Role of the Skeleton in Egg Production" technical update at www.hyline.com.

Production Period Nutritional Recommendations



NUTRITION	RECOMMENDED DAILY NUTRIENT INTAKE[1]			
Metabolizable energy[2], kcal/kg	310–330	305–325	300–320	295–315
Metabolizable energy[2], MJ/kg	1.297–1.380	1.276–1.359	1.255–1.338	1.234–1.318
	Standardized Ileal Digestible Amino Acids / Total Amino Acids[3]			
Lysine, mg/day	**790** / 860	**749** / 830	**719** / 790	**678** / 749
Methionine[8], mg/day	**402** / 430	**367** / 398	**345** / 371	**318** / 344
Methionine+Cystine,mg/day	**726** / 782	**674** / 738	**632** / 687	**583** / 636
Threonine, mg/day	**553** / 593	**524** / 572	**503** / 545	**474** / 516
Tryptophan, mg/day	**165** / 172	**157** / 166	**150** / 158	**142** / 149
Arginine, mg/day	**845** / 903	**801** / 872	**769** / 829	**725** / 786
Isoleucine, mg/day	**600** / 653	**569** / 630	**546** / 600	**515** / 569
Valine, mg/day	**679** / 739	**644** / 713	**618** / 679	**583** / 644
Crude protein[4], g/day	18.00	17.75	17.00	16.00
Sodium, mg/day	180	180	180	180
Chloride, mg/day	180	180	180	180
Linoleic acid (C18:2 n-6), g/day	1.00	1.00	1.00	1.00
Choline, mg/day	180	180	180	180

CALCIUM, PHOSPHORUS AND LIMESTONE PARTICLE SIZE CHANGES BASED ON AGE				
	Weeks 18–36	Weeks 37–54	Weeks 55–63	Weeks 64+
Calcium[5,6], g/day	4.10	4.20	4.30	4.40
Phosphorus (available)[5,7], mg/day	460	440	420	400
Calcium Particle Size (fine:coarse) (see page 31)	50% : 50%	40% : 60%	35% : 65%	35% : 65%

[1] Crude protein, methionine+cystine, fat, linoleic acid, and / or energy may be changed to optimize egg size.

[2] Recommended energy range is based on energy values shown in feed ingredient table at back of this guide. It is important that target concentrations of dietary energy are adjusted according to energy system applied to raw material matrix if values differ from those referred for raw materials in this guide.

[3] Recommendation for Total Amino Acids is only appropriate to corn and soybean meal diet. Where diets utilize other ingredients, recommendations for Standardized Ileal Digestible Amino Acids must be followed.

[4] Diets should always be formulated to provide required intake of amino acid. Concentration of crude protein in diet will vary with raw material used. Crude protein value provided is an estimated typical value only.

[5] Calcium and available phosphorus should increase at recommended ages rather than production % when production % indicates continued use of feeding phase.

[6] Calcium carbonate particle size varies throughout lay. Refer to Calcium Particle Size Table (dietary calcium levels may need to be adjusted based on limestone solubility).

[7] Where other phosphorus systems are used, diets should contain recommended minimum level of available phosphorus.

Dietary Nutrient Concentrations for Production Period *(According to Phase and Feed Intake)*

FEEDING PHASE / PRODUCTION	PEAKING: First egg until production drops 2% below peak						BREEDER 2: 2% below peak to 84%					BREEDER 3: 83–77%					BREEDER 4: Less than 77%				
NUTRITION	**RECOMMENDED CONCENTRATION[1]**																				
Metabolizable energy[2], kcal/kg	2800–2900						2775–2875					2765–2865					2740–2840				
Metabolizable energy[2], MJ/kg	11.72–12.14						11.62–12.04					11.57–11.99					11.47–11.89				
FEED CONSUMPTION (*Typical Feed Consumption)																					
g/day per bird	88	93	98	**103***	108	113	101	106	**111***	116	121	101	106	**111***	116	121	102	107	**112***	117	122
Standardized Ileal Digestible Amino Acids																					
Lysine, %	0.93	0.88	0.84	**0.80**	0.76	0.73	0.79	0.75	**0.72**	0.69	0.66	0.76	0.72	**0.69**	0.66	0.63	0.72	0.68	**0.65**	0.62	0.60
Methionine, %	0.47	0.44	0.42	**0.40**	0.38	0.36	0.39	0.37	**0.35**	0.34	0.32	0.36	0.34	**0.32**	0.31	0.30	0.33	0.31	**0.30**	0.29	0.28
Methionine+Cystine,%	0.74	0.70	0.66	**0.63**	0.60	0.57	0.62	0.59	**0.56**	0.54	0.52	0.58	0.56	**0.53**	0.51	0.49	0.54	0.52	**0.50**	0.47	0.45
Threonine, %	0.65	0.62	0.59	**0.56**	0.53	0.51	0.55	0.53	**0.50**	0.48	0.46	0.53	0.51	**0.48**	0.46	0.44	0.50	0.48	**0.46**	0.44	0.42
Tryptophan, %	0.20	0.18	0.18	**0.17**	0.16	0.15	0.17	0.16	**0.15**	0.14	0.14	0.16	0.15	**0.15**	0.14	0.13	0.15	0.14	**0.14**	0.13	0.13
Arginine, %	0.97	0.92	0.87	**0.83**	0.79	0.75	0.82	0.78	**0.75**	0.72	0.69	0.79	0.75	**0.72**	0.69	0.66	0.74	0.71	**0.68**	0.65	0.62
Isoleucine, %	0.73	0.69	0.65	**0.62**	0.59	0.57	0.62	0.59	**0.56**	0.54	0.52	0.59	0.56	**0.54**	0.51	0.49	0.56	0.53	**0.51**	0.49	0.47
Valine, %	0.82	0.78	0.74	**0.70**	0.67	0.64	0.70	0.66	**0.63**	0.61	0.58	0.67	0.63	**0.61**	0.58	0.56	0.63	0.60	**0.57**	0.55	0.53
Total Amino Acids[3]																					
Lysine, %	1.02	0.97	0.92	**0.87**	0.83	0.79	0.87	0.83	**0.79**	0.76	0.72	0.83	0.79	**0.75**	0.72	0.69	0.78	0.75	**0.71**	0.68	0.65
Methionine, %	0.50	0.47	0.45	**0.43**	0.41	0.39	0.42	0.40	**0.38**	0.36	0.35	0.38	0.37	**0.35**	0.33	0.32	0.35	0.34	**0.32**	0.31	0.30
Methionine+Cystine,%	0.83	0.79	0.75	**0.71**	0.68	0.65	0.70	0.66	**0.63**	0.61	0.58	0.66	0.63	**0.60**	0.57	0.55	0.61	0.59	**0.56**	0.54	0.51
Threonine, %	0.77	0.73	0.69	**0.66**	0.63	0.60	0.65	0.62	**0.59**	0.57	0.54	0.62	0.59	**0.57**	0.54	0.52	0.59	0.56	**0.54**	0.51	0.49
Tryptophan, %	0.23	0.22	0.21	**0.20**	0.19	0.18	0.20	0.19	**0.18**	0.17	0.17	0.19	0.18	**0.17**	0.17	0.16	0.18	0.17	**0.16**	0.16	0.15
Arginine, %	1.04	0.99	0.94	**0.89**	0.85	0.81	0.89	0.84	**0.81**	0.77	0.74	0.85	0.81	**0.77**	0.74	0.71	0.80	0.76	**0.73**	0.70	0.67
Isoleucine, %	0.78	0.74	0.70	**0.67**	0.64	0.61	0.66	0.63	**0.60**	0.58	0.55	0.64	0.61	**0.58**	0.55	0.53	0.60	0.57	**0.55**	0.52	0.50
Valine, %	0.90	0.86	0.81	**0.77**	0.74	0.70	0.77	0.73	**0.70**	0.67	0.64	0.74	0.70	**0.67**	0.64	0.61	0.70	0.66	**0.63**	0.61	0.58
Crude protein[4], %	20.45	19.35	18.37	**17.48**	16.67	15.93	17.57	16.75	**15.99**	15.30	14.67	16.83	16.04	**15.32**	14.66	14.05	15.69	14.95	**14.29**	13.68	13.11
Sodium, %	0.20	0.19	0.18	**0.17**	0.17	0.16	0.18	0.17	**0.16**	0.16	0.15	0.18	0.17	**0.16**	0.16	0.15	0.18	0.17	**0.16**	0.15	0.15
Chloride, %	0.20	0.19	0.18	**0.17**	0.17	0.16	0.18	0.17	**0.16**	0.16	0.15	0.18	0.17	**0.16**	0.16	0.15	0.18	0.17	**0.16**	0.15	0.15
Linoleic acid (C18:2 n-6), %	1.14	1.08	1.02	**0.97**	0.93	0.88	0.99	0.94	**0.90**	0.86	0.83	0.99	0.94	**0.90**	0.86	0.83	0.98	0.93	**0.89**	0.85	0.82

CALCIUM, PHOSPHORUS AND LIMESTONE PARTICLE SIZE CHANGES BASED ON AGE	Weeks 18–36						Weeks 37–54					Weeks 55–63					Weeks 64+				
Feed Consumption, g/day per bird	88	93	98	**103***	108	113	101	106	**111***	116	121	101	106	**111***	116	121	102	107	**112***	117	122
Calcium[5,6], %	4.66	4.41	4.18	**3.98**	3.80	3.63	4.16	3.96	**3.78**	3.62	3.47	4.26	4.06	**3.87**	3.71	3.55	4.31	4.11	**3.93**	3.76	3.61
Phosphorus (available)[5,7], %	0.52	0.49	0.47	**0.45**	0.43	0.41	0.44	0.42	**0.40**	0.38	0.36	0.42	0.40	**0.38**	0.36	0.35	0.39	0.37	**0.36**	0.34	0.33
Calcium Particle Size (fine:coarse) (see page 31)	50% : 50%						40% : 60%					35% : 65%					35% : 65%				

[1] Crude protein, methionine+cystine, fat, linoleic acid, and / or energy may be changed to optimize egg size.

[2] Recommended energy range is based on energy values shown in feed ingredient table at back of this guide. It is important that target concentrations of dietary energy are adjusted according to energy system applied to raw material matrix if values differ from those referred for raw materials in this guide.

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[5] Calcium and available phosphorus should increase at recommended ages rather than production % when production % indicates continued use of feeding phase.

[6] Calcium carbonate particle size varies throughout lay. Refer to Calcium Particle Size Table (dietary calcium levels may need to be adjusted based on limestone solubility).

[7] Where other phosphorus systems are used, diets should contain recommended minimum level of available phosphorus.

Water Consumption

Water Consumed / 100 Birds per Day

AGE IN WEEKS	LITERS
1–3	1–3
4–6	3–6
7–9	6–8
10–12	8–12
13–15	10–14
16–18	11–18
19–22	13–21
23+	15–23

The chart shows an expected range of water consumption at normal environmental temperatures of 21–27°C. As environmental temperature increases above this range, water consumption may increase up to double amounts shown.

Air Quality

Air Movement (m^3 / hour per 1000 birds)

AMBIENT TEMPERATURE (°C)	WEEKS OF AGE					
	1	3	6	12	18	19+
32	360	540	1250	3000	7140	9340–12000
21	180	270	630	1500	3050	5100–6800
10	130	180	420	800	2240	3060–4250
0	75	136	289	540	1500	1020–1700
-12	75	110	210	400	600	700–1050
-23	75	110	210	400	600	700–850

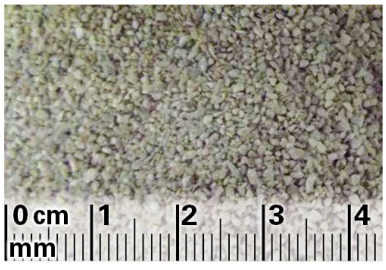
Acknowledgment: Dr. Hongwei Xin, Professor, Department of Agriculture and Biosystems Engineering and Department of Animal Science, Iowa State University, Ames, Iowa, USA

- Production house should be at 18–25°C and 40–60% humidity.
- The general rule for determining required fan capacity—4 m^3 of air movement / kilogram of body weight per hour.
- Ventilation is essential to:
  - Remove moisture from house
  - Remove excessive heat
  - Provide each bird with an adequate supply of oxygen
  - Remove carbon dioxide produced by birds
  - Remove dust particles
  - Dilute aerosolized pathogenic organisms
- Allowable levels of gases at floor level in the house are: ammonia (NH_3) < 25 ppm; carbon dioxide (CO_2) < 5000 ppm; carbon monoxide (CO) < 50 ppm.

Calcium Particle Size

PARTICLE SIZE	STARTER, GROWER, DEVELOPER	PRE-LAY	WEEKS 18–36	WEEKS 37–54	WEEKS 55+
Fine (0–2 mm)	100%	50%	50%	40%	35%
Coarse (2–4 mm)	–	50%	50%	60%	65%

- Appropriate particle size depends on the solubility of limestone.
- Dietary calcium levels may need to be adjusted based on limestone solubility.
- Limestone dark in color is geologically older, containing more impurities (typically magnesium) and is generally lower in solubility and calcium availability.
- Oyster shell and other marine shells are good sources of soluble calcium.



Fine calcium (0–2 mm)

Coarse calcium (2–4 mm)

Photos courtesy of Longcliff Quarries Ltd.

Feed Particle Size

A sieve shaker separates feed sample into categories based on particle size.

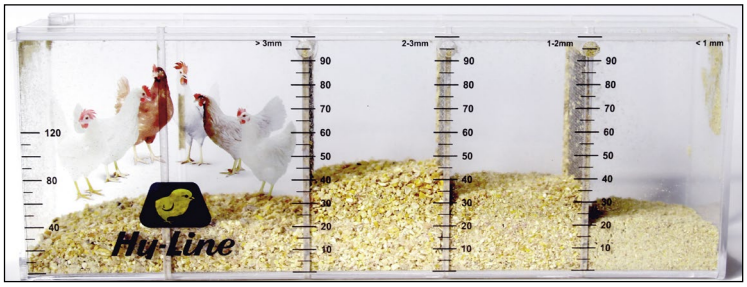
- Use on the farm to check feed particle size from the feed mill—sample taken on delivery or from feed bins.
- Use to assess the uniformity of feed particle size throughout the feeding system—samples are taken from various points.

Too many fine feed particles:

- Feed intake and nutrient absorption decreases
- Dust in house increases

Too many coarse feed particles:

- Birds selectively eat large particles
- Risk of feed separation increases



Hy-Line Sieve Shaker

Optimal Feed Particle Profile

PHASE/ PARTICLE SIZE	STARTER CRUMBLE	STARTER MASH	GROWER (>6 WEEKS)	EARLY PRODUCTION (60:40 coarse: fine limestone ratio)	LATE PRODUCTION (75:25 coarse: fine limestone ratio)
< 1 mm	1–3 mm Crumble with uniform size, at least 90% PDI and less than 15% fine particles	25%	15%	10%	10%
1–2 mm		40%	35%	33%	25%
2–3 mm		30%	40%	43%	50%
> 3 mm		5%	10%	14%	15%
Average Micron Size	–	1650	1950	2110	2200

For more information, see Feed Granulometry.

Best Practices

- A 3–4 hour gap in mid-day feedings allows birds to consume fine particles.
- Add a minimum of 0.5% liquid oil / fat in meal diets to incorporate and retain small particles in feed.
- Use larger particle size meal or crumble to increase intakes in hot climates.

Vitamins and Trace Minerals

As the vitamin/trace mineral premix is often found in fine feed particles, a minimum level of 1% added liquid oil/ fat in diets binds small particles in feed.

ITEM [1,2,3,4]	IN 1000 KG COMPLETE DIET Rearing Period	Production Period
Vitamin A, IU	10,000,000	12,000,000
Vitamin D_3[5], IU	3,300,000	4,400,000
Vitamin E, g	30.00	85.00
Vitamin K (menadione), g	4.00	5.00
Thiamin (B_1), g	3.00	4.00
Riboflavin (B_2), g	8.00	15.00
Niacin (B_3)[6], g	50.00	65.00
Pantothenic acid (B_5), g	13.00	21.00
Pyridoxine (B_6), g	6.00	7.00
Biotin (B_7), mg	120.00	350.00
Folic acid (B_9), g	1.20	3.00
Cobalamine (B_{12}), mg	30.00	35.00
Manganese[7], g	105.00	115.00
Zinc[7], g	100.00	115.00
Iron[7], g	35.00	75.00
Copper[7], g	20.00	23.00
Magnesium[7], g	600.00	500.00
Iodine, g	2.00	3.00
Selenium[7], g	0.30	0.35

[1] Minimum recommendations for rearing and laying periods. Local regulations may limit dietary content of individual vitamins or minerals. Levels of 150-200mg/ kg of Vitamin C can be beneficial during periods of stress.

[2] Store premixes according to supplier's recommendations and observe 'use by' dates to ensure vitamin activity is maintained. Inclusion of antioxidant may improve premix stability.

[3] Vitamin and mineral recommendations vary according to activity.

[4] Where heat treatment is applied to diet, higher levels of vitamins may be required. Consult with vitamin supplier regarding stability through individual production processes.

[5] A proportion of Vitamin D_3 can be supplemented as 25-hydroxy D_3 according to supplier's recommendations and applicable limits.

[6] Higher levels of Niacin are recommended in non-cage systems.

[7] Greater bioavailability and productivity may be possible with use of chelated mineral sources.

Water Quality

- Water is the most important nutrient. Good quality water must be available to birds at all times.
- Water and feed consumption are directly related—when birds drink less, they consume less feed and production quickly declines.
- As a general rule, healthy birds will consume 1.5–2.0 times more water than feed. This ratio increases in high ambient temperatures.
- Test water quality at least 1 time per year. The water source will determine the regularity of water testing.
  - Surface water requires more frequent testing, as it is more affected by season and rainfall patterns.
  - Closed wells taking water from aquifers or deep artesian basins will be more consistent in water quality, but are generally higher in dissolved mineral content.
- The presence of coliform bacteria is an indicator that the water source has been contaminated with animal or human waste.
- When collecting a well water sample, let the water run for 2 minutes prior to collecting the sample. Water samples should be kept below 10°C and submitted to the lab in less than 24 hours.
- Some water sources contain high levels of dissolved minerals such as calcium, sodium and magnesium. When this occurs, amounts of these minerals in water have to be considered when formulating feed.
- Ideal water pH is 5–7 to promote good water sanitation, increase feed consumption and improve upper gastrointestinal health.
- Less than optimum water quality can have a significant impact on intestinal health, which will lead to under utilization of nutrients in feed.
- Reduced flock water consumption is often the first sign of health problems and production drops.

ITEM	MAXIMUM CONCENTRATION (ppm or mg/L)*	
Nitrate NO_3^- [1]	25	Older birds will tolerate higher levels up to 20 ppm. Stressed or diseased challenged birds may be more sensitive to effects of Nitrate.
Nitrate Nitrogen (NO_3-N) [1]	6	
Nitrite NO_2^- [1]	4	Nitrite is considerably more toxic than Nitrate, especially for young birds where 1 ppm Nitrite may be considered toxic.
Nitrite Nitrogen (NO_2-N) [1]	1	
Total dissolved solids [2]	1000	Levels up to 3000 ppm may not affect performance but could increase manure moisture.
Chloride (Cl^-) [1]	250	Levels as low as 14 mg may be problematic if sodium is higher than 50 ppm.
Sulfate (SO_4^-) [1]	250	Higher levels may be laxative.
Iron (Fe) [1]	<0.3	Higher levels result in bad odor and taste.
Magnesium (Mg) [1]	125	Higher levels may be laxative. Levels above 50 ppm may be problematic if sulphate levels are high.
Potassium (K) [2]	20	Higher levels may be acceptable depending on sodium level, alkalinity and pH.
Sodium (Na) [1,2]	50	Higher concentration is acceptable but concentrations above 50 ppm should be avoided if high levels of chloride, sulphate or potassium exist.
Manganese (Mn) [3]	0.05	Higher levels may be laxative.
Arsenic (As) [2]	0.5	
Fluoride (F^-) [2]	2	
Aluminum (Al) [2]	5	
Boron (B) [2]	5	
Cadmium (Cd) [2]	0.02	
Cobalt (Co) [2]	1	
Copper (Cu) [1]	0.6	Higher levels result in bitter taste.
Lead (Pb) [1]	0.02	Higher levels are toxic.
Mercury (Hg) [2]	0.003	Higher levels are toxic.
Zinc (Zn) [1]	1.5	Higher levels are toxic.
pH [1]	5–7	Birds may adapt to lower pH. Below pH 5 may reduce water intake and corrode metal fittings. Above pH 8 may reduce intake and reduce effectiveness of water sanitation.
Total bacteria counts [3]	1000 CFU/ml	This is likely to indicate dirty water.
Total Coliform bacteria [3]	50 CFU/ml	
Fecal Coliform bacteria [3]	0 CFU/ml	
Oxygen Reduction Potential (ORP) [3]	650–750 mEq	The ORP range at which 2–4 ppm of free chlorine will effectively sanitize water at a favorable pH range of 5–7.

*Limits may be lower as interactions exist between magnesium and sulphate; and between sodium, potassium, chloride and sulphate.

[1] Carter and Sneed, 1996. Drinking Water Quality for Poultry, Poultry Science and Technology Guide, North Carolina State University Poultry Extension Service. Guide no. 42

[2] Marx & Jaikaran, 2007. Water Analysis Interpretation. Agri-Facts, Alberta Ag-Info Centre. Refer to http://www.agric.gov.ab.ca/app84/rwqit for online Water Analysis Tool

[3] Watkins, 2008. Water: Identifying and correcting challenges. Avian Advice 10(3): 10–15 University of Arkansas Cooperative Extension Service, Fayetteville

Disease Control

A flock of pullets or layers can only perform up to its genetic potential when disease influence is minimized. The diseases of economic importance vary widely between locations, but in every case the challenge is to identify and control those diseases.

Biosecurity

Biosecurity is the best method of avoiding diseases. A good biosecurity program identifies and controls the most likely ways a disease could enter the farm.

- Human and equipment movement onto the farm should be strictly controlled.
- Visitors to the farm should be limited to those essential for its operation.
- Visits should be documented in a logbook.
- All visitors and workers should shower at a central location before entering.
- Clean boots, clothing and head cover should be provided for workers and visitors.
- Clean footbaths containing disinfectant should be placed outside entries to all poultry houses.
- If possible, avoid using outside crews or equipment for vaccination, moving, and beak trimming.
- Ideally, workers should be limited to a single house.
- For those visiting a number of flocks, flocks visited on one day should be limited. Always progress from younger to older and from healthy to sick flocks. After visiting a sick flock, no other houses should be entered.
- Removal of flocks from the farm is an opportunity for disease to be introduced, as trucks and crews have often been on other farms.
- A single-aged rearing farm using an all-in, all-out principle is best to prevent transmission of disease from older flocks to younger, susceptible flocks.
- Houses should be designed to prevent exposure to wild birds, insects and rodents.
- Quickly and properly dispose of dead chickens.

Rodents

Rodents are known carriers of many poultry diseases and the most common reason for re-contamination of a cleaned and disinfected poultry facility. They are also responsible for house-to-house spread of disease on a farm.

- The farm should be free of debris and tall grass that provide a hiding area for rodents.
- The perimeter of each house should have a 1 m wide area of crushed rock or concrete to prevent rodents from burrowing into the house.
- Feed and eggs should be stored in rodent-proof areas.
- Bait stations should be placed throughout the house and maintained with fresh rodenticide.

Cleaning and Disinfection

Cleaning and disinfection of the house between flocks reduces infection pressure for the next flock.

- Allow a minimum of 2 weeks downtime between flocks.
- All feed and manure should be removed from the house before cleaning.
- Thoroughly clean air inlets, fan housing, fan blades and fan louvers.
- Heating the house during washing improves the removal of organic matter.
- The house should be cleaned of organic matter with a high-pressure spray of warm water.
- Use foam / gel detergent to soak into organic matter and equipment.
- Wash the upper portion of the house before the pit.
- Use high pressure warm water to rinse.
- Allow the house to dry.
- After it is fully dry, apply foam / spray disinfectant followed by fumigation.
- Flush and sanitize water lines.
- Monitoring of poultry houses for presence of Salmonella, particularly *Salmonella enteritidis*, by routine environmental testing is recommended.
- Allow the house to dry before repopulating.

Vertically Transmitted Diseases

- Some diseases are known to be transmitted from infected breeders to progeny.
- Disease-free breeders are the first step in control of these diseases for commercial layers.
- All breeders directly under Hy-Line International's control are free of lymphoid leukosis, *Mycoplasma gallisepticum, Mycoplasma synoviae, Salmonella pullorum, Salmonella gallinarum, Salmonella enteritidis, Salmonella typhimurium* and other Salmonella species.
- Due to the possibility of horizontal transmission of these diseases, later generations may not remain free.
- It is the responsibility of breeding and commercial flock owners to prevent horizontal transmission of these diseases and to continue testing to be assured of a negative status.

COCCIDIA

This parasitic infection of the intestines may lead to gut damage and, in severe infestations, death. More commonly, poor control of sub-clinical infection reduces feed conversion or leaves pullets with chronic, irreversible gut damage. Pullet flocks may be uneven or underweight at housing and not perform to their full potential in lay. Control of coccidia includes the following measures (check local regulations):

- Use ionophores or chemicals on a step-down program to ensure immunity in pullets.
- Live vaccine use is an alternative to anti-coccidial drug treatments.
- Live vaccines are available that can be administered by spray in the hatchery or by feed or water application during the first few days in the brooder house.
- Control of flies and beetles, which are vectors of coccidial spread.
- Thorough cleaning and disinfection of houses reduces challenge pressure.
- Maintenance of dry litter reduces coccidia oocyst sporulation.

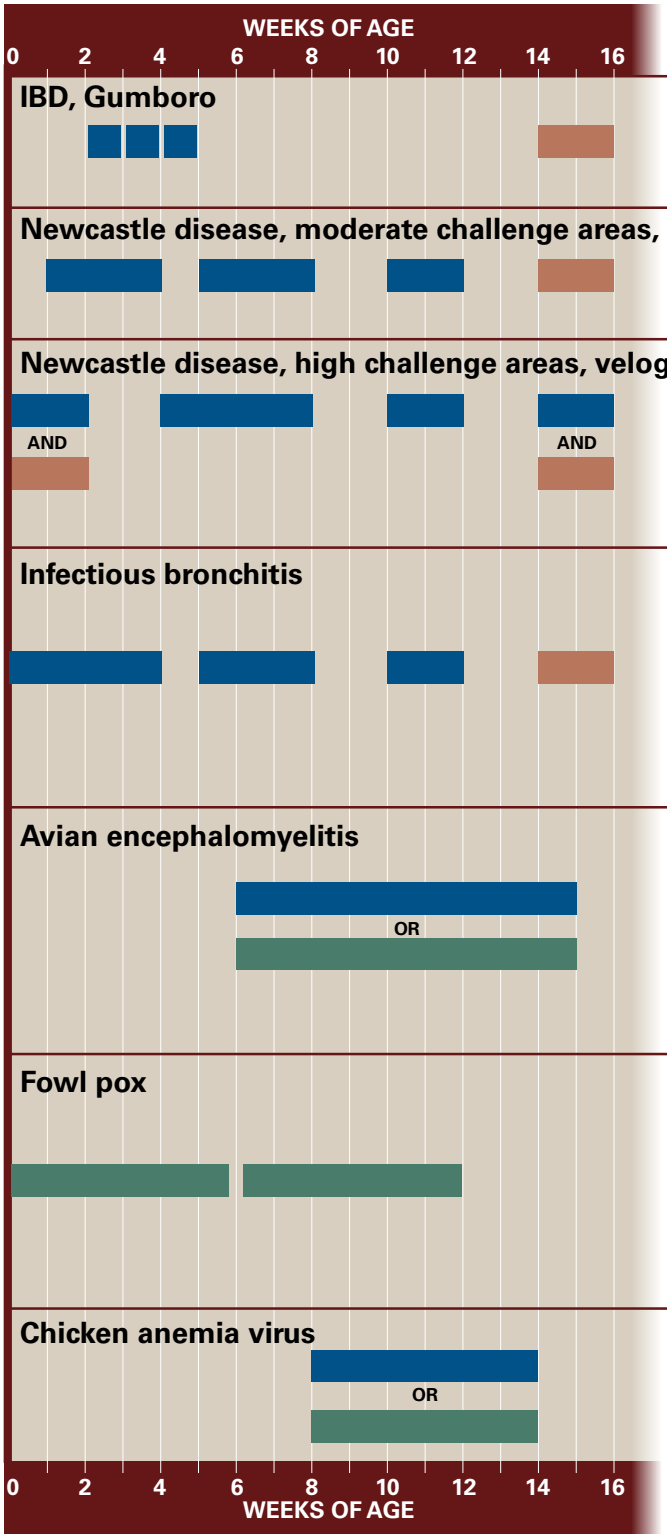
Vaccination Recommendations

Vaccination

Certain diseases are too widespread or difficult to eradicate and require a routine vaccination program. In general, all breeder flocks should be vaccinated against Marek's disease, Newcastle disease (NDV), infectious bronchitis (IB), infectious bursal disease (IBD or Gumboro), chicken anemia virus (CAV), avian encephalomyelitis (AE) and fowl pox. Other vaccinations are added to the program as local disease challenges dictate.

A single program cannot be recommended for all regions. Follow label instructions provided by the vaccine manufacturer. Use only approved vaccines. Consult with local veterinarians to determine the best vaccination program for your area.

BASIC BREEDER VACCINE APPLICATIONS



- Given between days 15–18, 21–25, 28–32, IBD live vaccinations based on maternal antibody decline and field challenge
- Drinking water vaccination preferred

Newcastle disease, moderate challenge areas, no velogenic Newcastle present

- 2–3 live vaccinations, allow 4–6 weeks between last live vaccination and injected inactivated vaccine

Newcastle disease, high challenge areas, velogenic Newcastle present

- Simultaneous live (eye drop) and inactivated vaccine provides good protection in high challenge areas
- Live boosting vaccinations every 30–60 days during production period may be needed to maintain high immunity

Infectious bronchitis

- Use Newcastle-bronchitis combination vaccines
- 2–3 live vaccinations using multiple IB serotypes build cross-protective immunity (if serotypes have been identified in the area)
- Last live vaccination should be administered as a spray
- Live boosting vaccinations every 30–60 days during production period may be needed to maintain high immunity

Avian encephalomyelitis

- Given once between 6 and 15 weeks to prevent tremor in chicks as well as egg drops in breeder hens
- Given via drinking water or often combined with fowl pox vaccine as a wing-web inoculation
- Do not give live AE vaccines within 4 weeks of hatching egg collection
- Breeder flocks should be confirmed as AE-antibody positive before using the hatching eggs; if negative, revaccinate and retest until positive

Fowl pox

- 1 or 2 vaccinations
- Vaccination in birds less than 6 weeks should use highly attenuated fowl pox vaccine or pigeon pox
- Use pigeon pox with fowl pox to provide better cross-protection
- Most outbreaks due to poor vaccination technique
- For more information, see the "Fowl Pox in Layers" technical update at www.hyline.com

Chicken anemia virus

- May be given in drinking water
- May be combined with fowl pox and given as wing-web vaccination
- Vaccinate at least 4 weeks before egg production
- Breeder flocks should be confirmed as CAV-antibody positive before using the hatching eggs; if negative, revaccinate and retest until positive

Live hatchery vaccines, given subcutaneous

Live vaccines, administered by drinking water, spray or eyedrop

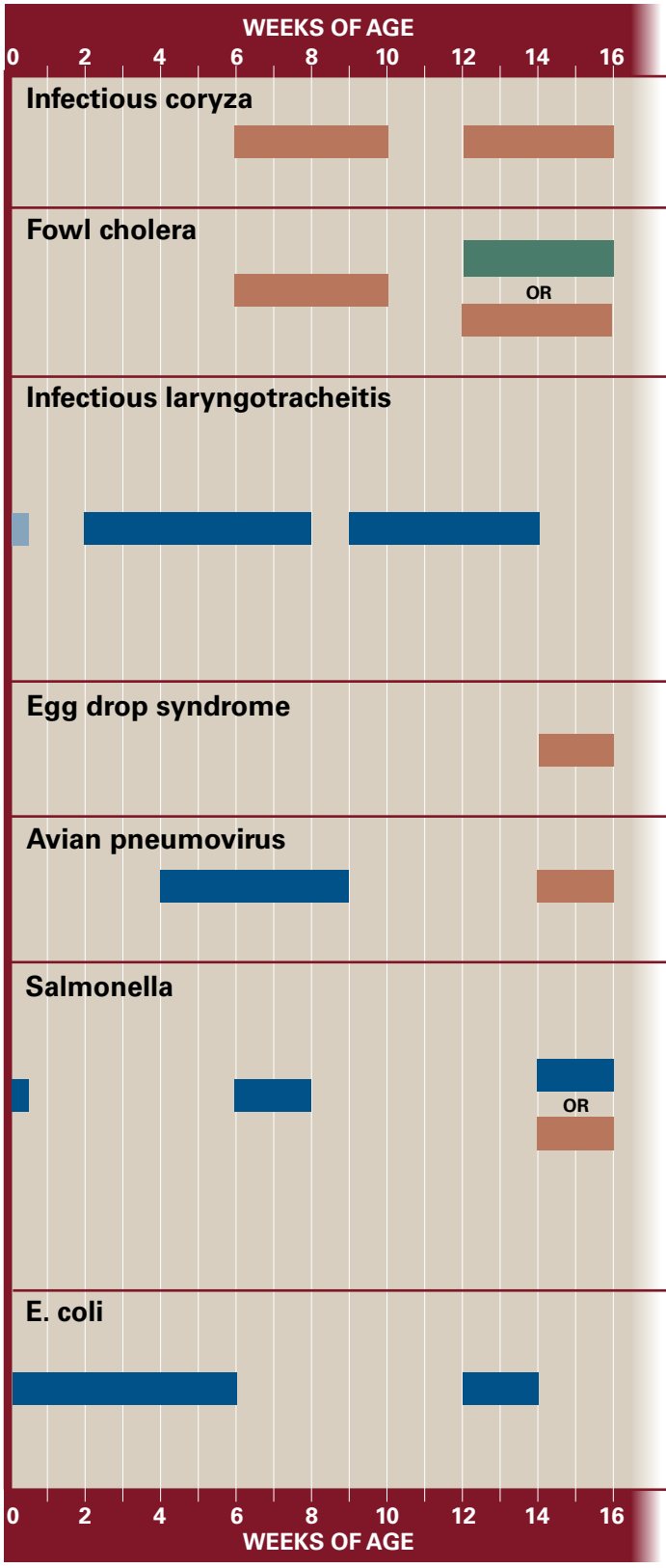
Live vaccines, administered via wing-web inoculation

Inactivated vaccines, injected via intramuscular or subcutaneous route

Vaccination Recommendations *(continued)*

OPTIONAL BREEDER VACCINE APPLICATIONS

Use if these diseases are prevalent in the area. Follow label instructions provided by the vaccine manufacturer. Use only approved vaccines. Consult a local veterinarian for advice in designing an effective vaccination program for your farm.



Infectious coryza

- 2 vaccinations separated by 4 weeks
- Autogenous bacterins utilizing local isolates are sometimes used

Fowl cholera

- 2 vaccinations separated by 4 weeks
- Autogenous bacterins utilizing local isolates are sometimes used
- Live cholera vaccines such as M-9 or PM-1 are also used

Infectious laryngotracheitis

- Eye drop is the preferred method of vaccination
- Do not vaccinate within 7 days of another live respiratory vaccine
- Many ILT outbreaks are due to unwanted spread of ILT vaccine
- ILT-HVT vector vaccine available for hatchery administration
- ILT-pox vector vaccine available
- For more information, see the "Infectious Laryngotracheitis (ILT)" technical update at www.hyline.com

Egg drop syndrome

- 1 vaccination is highly effective

Avian pneumovirus

- Live and inactivated vaccines available
- Vaccination programs using both live and killed vaccines are most effective

Salmonella

- Salmonella vaccination reduces colonization of internal organs and intestinal tract, reduces intestinal shedding into the environment
- 2 or 3 live vaccinations with modified Salmonella typhimurium strains followed by an inactivated bacterin offers best protection
- Live vaccines provide good protection against strains within same serogroup and variable protection against strains of other serogroups
- Inactivated bacterins can provide targeted protection against a particular strain

E. coli

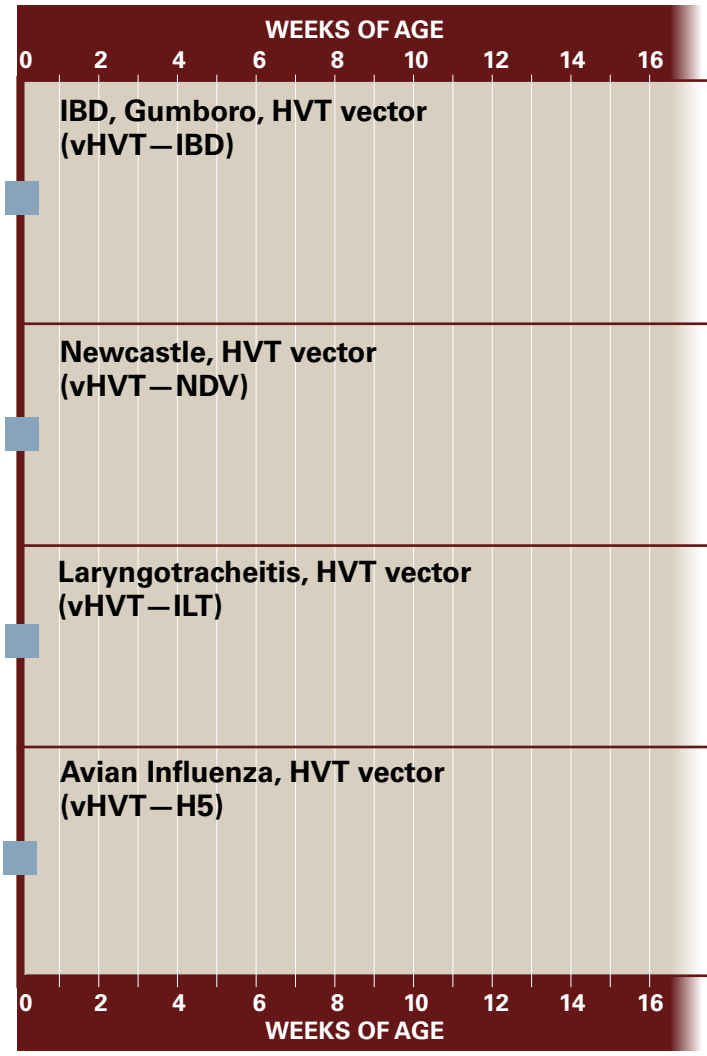
- Live attenuated vaccine recommended for coarse spray application in the hatchery or in the growing house the first few weeks
- Second vaccination at 12–14 weeks
- Can be combined with other live sprayed vaccinations
- For more information, see the "Colibacillosis in Layers" technical update at www.hyline.com

Vaccination Recommendations *(continued)*

RECOMBINANT HVT VACCINES

Vaccines using recombinant vector technology offer the convenience of hatchery administration with no adverse effects caused by some live field vaccinations. For best Marek's disease protection use Rispens vaccine in combination with recombinant HVT vaccine.

CAUTION: Do not use another HVT vaccine when using HVT-vectored vaccines.



IBD, Gumboro, HVT vector (vHVT—IBD)

IBD protective gene (VP2) inserted into non-essential region of HVT virus

- Eliminates need for field vaccinations with live IBD vaccines
- No interference from maternal antibodies
- Inactivated vaccine needed for progeny protection
- For more information, see the"Infectious Bursal Disease (IBD, Gumboro)" technical update at www.hyline.com

Newcastle, HVT vector (vHVT—NDV)

NDV protective genes (fusion protein and neuraminidase) inserted into non-essential region of HVT virus

- Reduces number of live field vaccinations
- Inactivated vaccine still needed for progeny and breeder protection

Laryngotracheitis, HVT vector (vHVT—ILT)

ILT protective genes inserted into non-essential region of HVT virus

- May reduce need for live vaccination depending on field challenge
- For more information, see the "Infectious Laryngotracheitis (ILT)" technical update at www.hyline.com

Avian Influenza, HVT vector (vHVT—H5)

Avian influenza H5 protective genes inserted into non-essential region of HVT virus

- Provides protection against any H5 influenza virus without the need for additional vaccinations
- Use of influenza vaccine is generally restricted to countries or regions where the disease is endemic
- Duration of protective immunity unclear

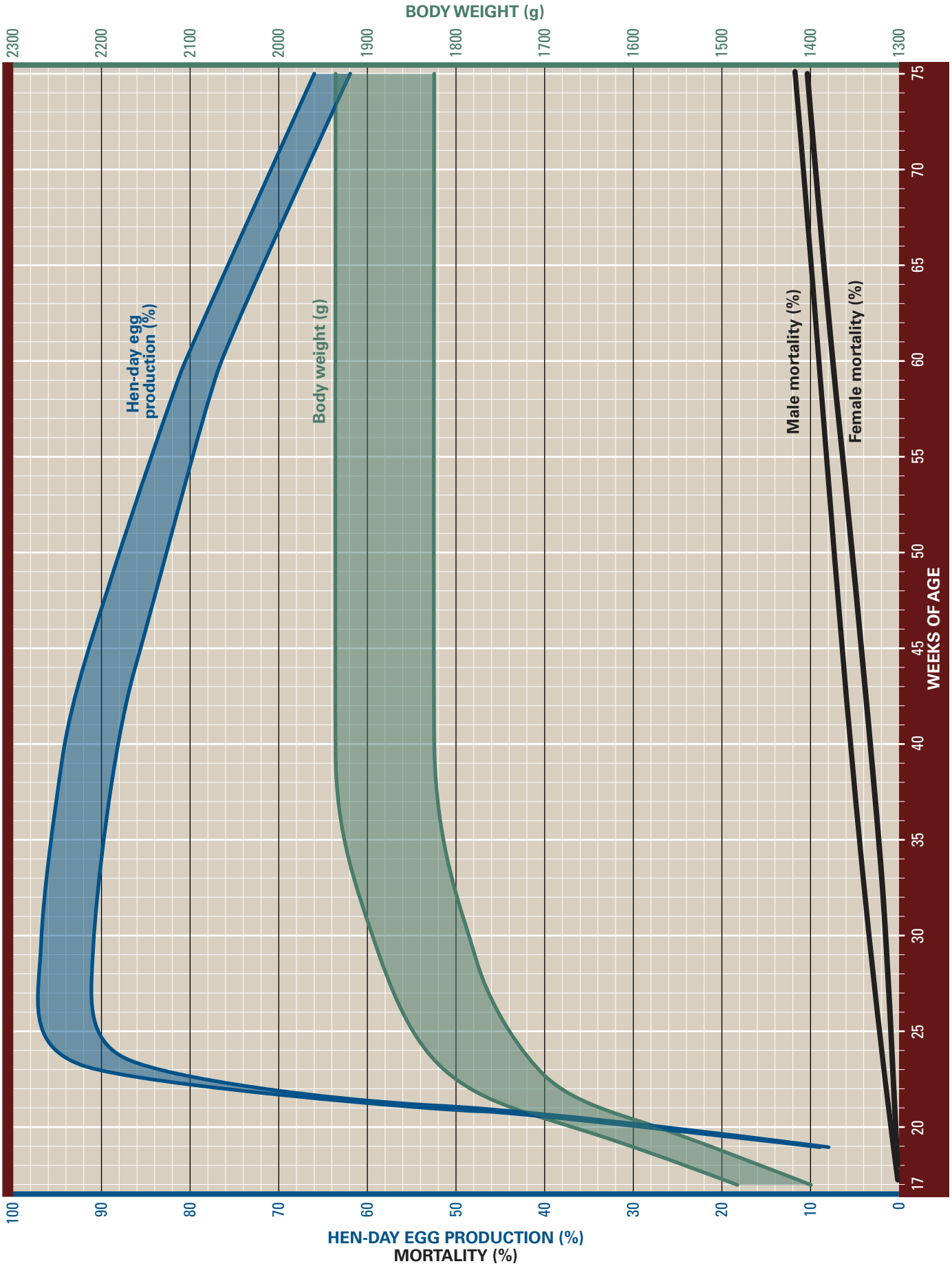
Live hatchery vaccines, given subcutaneous

Live vaccines, administered by drinking water, spray or eyedrop

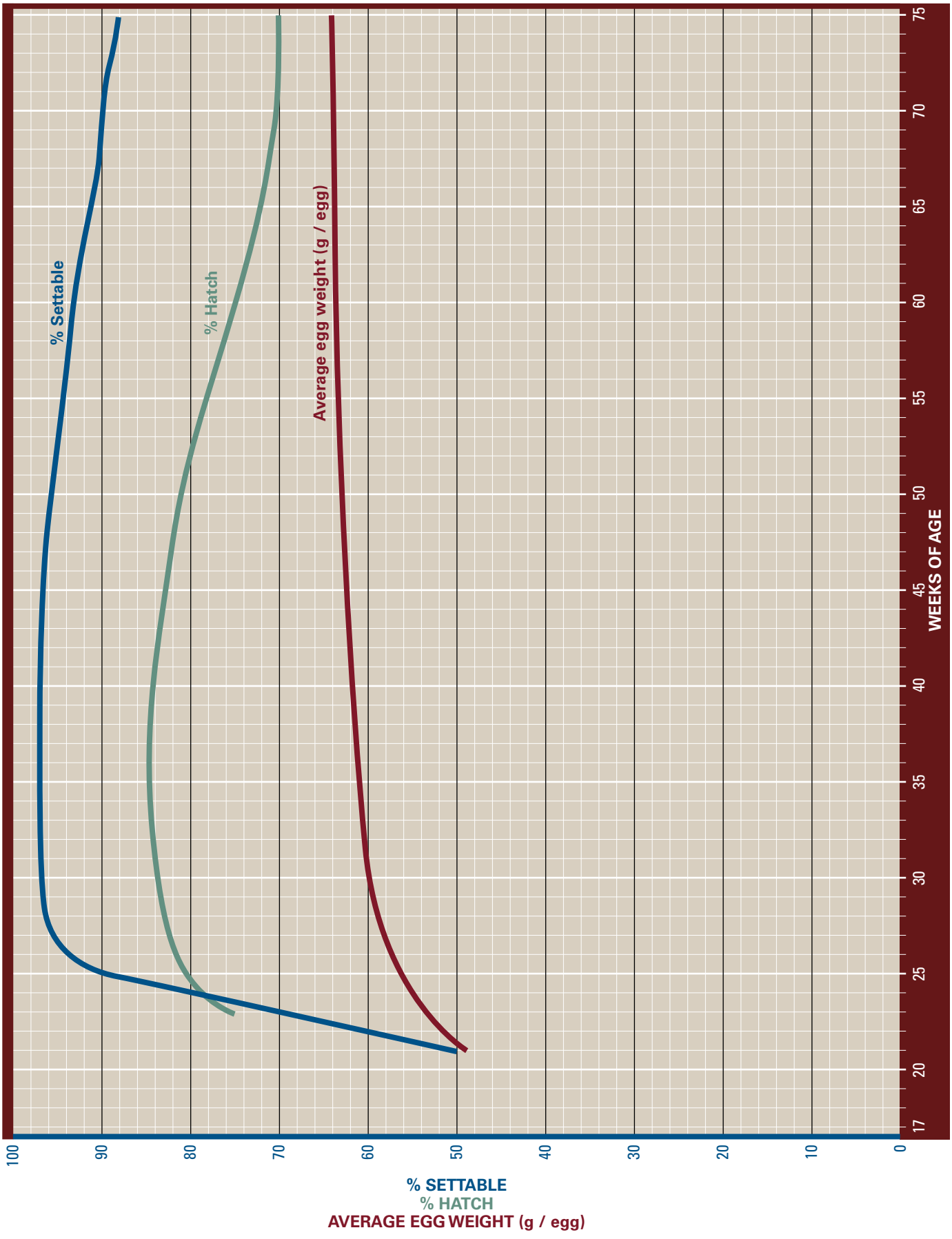
Live vaccines, administered via wing-web inoculation

Inactivated vaccines, injected via intramuscular or subcutaneous route

Performance Graph 1



Performance Graph 2



Feed Ingredient Table 1

INGREDIENT (as-fed basis)	DRY MATTER (%)	CRUDE PROTEIN (%)	FAT–ether extract (%)	CRUDE FIBRE (%)	CALCIUM (%)	PHOSPHORUS total (%)	PHOSPHORUS available (%)	SODIUM (%)	CHLORIDE (%)	POTASSIUM (%)	SULPHUR (%)	ME (kcal/lb)	ME (kcal/kg)	CHOLINE (mg/kg)
Barley, grain	89	11.5	1.9	5.0	0.08	0.42	0.15	0.03	0.14	0.56	0.15	1247	2750	1027
Beans, broad (Vicia faba)	89	25.7	1.4	8.2	0.14	0.54	0.20	0.08	0.04	1.20	n/a	1098	2420	1670
Canola meal	91	38.0	3.8	11.1	0.68	1.20	0.40	—	n/a	1.29	1.00	957	2110	6700
Corn, yellow, grain	88	7.9	3.5	1.8	0.02	0.24	0.07	0.02	0.04	0.31	0.08	1524	3360	1100
Corn gluten meal, 60%	90	60.0	2.0	2.0	0.02	0.50	0.09	0.03	0.05	0.35	0.50	1681	3705	2200
Cottonseed meal, 41%, mech. Extd	91	41.0	3.9	12.6	0.17	0.97	0.32	0.04	0.04	1.20	0.40	953	2100	2807
Cottonseed meal, 41%, direct solvent	90	41.0	2.1	11.3	0.16	1.00	0.32	0.04	0.04	1.16	0.30	912	2010	2706
Fat, animal	99	0.0	98.0	—	—	—	—	—	—	—	—	3592	7920	—
Fat, vegetable	99	0.0	99.0	—	—	—	—	—	—	—	—	3992	8800	—
Fish meal, anchovy, Peruvian								0.88	0.60	0.90	0.54			5100
Fish meal, white	91	61.0	4.0	1.0	7.00	3.50	3.50	0.97	0.50	1.10	n/a	1179	2600	4050
Flaxseed	92	22.0	34.0	6.5	0.25	0.50	—	0.08	—	1.50	—	1795	3957	3150
Linseed meal flax (expeller)	90	32.0	3.5	9.5	0.40	0.80	—	0.11	n/a	1.24	0.39	699	1540	1672
Linseed meal flax (solvent)	88	33.0	0.5	9.5	0.35	0.75	—	0.14	n/a	1.38	0.39	635	1400	1760
Meat and bone meal, 50%	93	50.0	8.5	2.8	9.20	4.70	4.70	0.80	0.75	1.40	0.40	1148	2530	2000
Millet, Pearl grain	90	12.0	4.2	1.8	0.05	0.30	0.10	0.04	0.64	0.43	0.13	1470	3240	789
Oats, grain	90	11.0	4.0	10.5	0.10	0.35	0.14	0.07	0.12	0.37	0.21	1157	2550	1070
Peanut meal, solvent	90	47.5	1.1	5.9	0.18	0.60	0.20	0.07	0.03	1.22	0.30	1028	2267	1948
Poultry byproduct meal (feed grade)	94	57.0	14.0	2.5	5.00	2.70	2.53	0.30	0.55	0.60	0.50	1406	3100	5980
Rice bran, unextracted	91	13.5	5.9	13.0	0.10	1.70	0.24	0.10	0.07	1.35	0.18	1121	2472	1390
Rice, grain, rough	89	7.3	1.7	10.0	0.04	0.26	0.09	0.04	0.06	0.34	0.10	1334	2940	1014
Safflower seed meal, expeller	91	20.0	6.6	32.2	0.23	0.61	0.20	0.05	0.16	0.72	0.10	526	1160	800
Sorghum, milo, grain	89	9.1	2.8	2.0	0.04	0.29	0.10	0.03	0.09	0.34	0.09	1501	3310	678
Soybeans, full-fat, cooked	90	38.0	18.0	5.0	0.25	0.59	0.20	0.04	0.03	1.70	0.30	1520	3350	2420
Soybean meal, expeller	89	42.0	3.5	6.5	0.20	0.60	0.20	0.04	0.02	1.71	0.33	1098	2420	2673
Soybean meal, solvent	90	44.0	0.5	7.0	0.25	0.60	0.20	0.04	0.02	1.97	0.43	1016	2240	2743
Sunflower meal, expeller	90	38.0	2.0	25.0	0.32	1.00	0.30	0.20	0.01	1.00	n/a	837	1845	—
Sunflower meal, partially dehulled, solvent	92	34.0	0.5	13.0	0.30	1.25	0.27	0.20	0.01	1.60	0.38	1025	2260	1909
Triticale	90	12.5	1.5	2.6	0.05	0.30	0.10	—	0.07	—	0.20	1345	2965	460
Wheat, hard, grain	88	13.5	1.9	3.0	0.05	0.41	0.12	0.06	0.07	0.50	0.10	1438	3170	778
Wheat, soft, grain	86	10.8	1.7	2.4	0.05	0.30	0.11	0.06	0.07	0.40	0.10	1372	3025	778
Wheat bran	89	14.8	4.0	10.0	0.14	1.17	0.38	0.06	0.14	1.20	0.22	590	1300	980
Wheat middlings	87	15.0	3.6	8.5	0.15	0.98	0.45	0.06	0.07	0.60	0.16	895	1973	1100

Nutrient recommendations are based on calculations using these energy and nutrient values (source: 2024 Feedstuffs and field data). Values provided are “typical” based on ingredient surveys. Nutrient values should be confirmed by analysis of the materials being used in order to maintain an accurate formulation matrix.

Feed Ingredient Table 2

AMINO ACIDS (% AVAILABILITY)	CRUDE PROTEIN (%)	LYSINE (%)	METHIONINE (%)	CYSTINE (%)	THREONINE (%)	TRYPTOPHAN (%)	ARGININE (%)	ISOLEUCINE (%)	VALINE (%)
Barley, grain	11.5	0.53 (78)	0.18 (79)	0.25 (81)	0.36 (77)	0.17	0.5 (85)	0.42 (82)	0.62 (81)
Beans, broad (Vicia faba)	25.7	1.52	0.25	0.14	0.98	0.24	2.20	1.00	1.22
Canola meal	38.0	2.02 (79)	0.77 (90)	0.97 (73)	1.50 (78)	0.46 (82)	2.3 (90)	1.51 (83)	1.94 (82)
Corn, yellow, grain	7.9	0.23 (83)	0.16 (93)	0.17 (84)	0.31 (93)	0.06 (95)	0.37 (91)	0.26 (94)	0.36 (87)
Corn gluten meal, 60%	60.0	1.0 (88)	1.30 (96)	1.1 (86)	2.0 (92)	0.32 (90)	1.9 (96)	2.3 (95)	2.70 (95)
Cottonseed meal, 41%, mech. Extd	41.0	1.52	0.55	0.59	1.30	0.50	4.33	1.31	1.84
Cottonseed meal, 41%, direct solvent	41.0	1.70	0.51	0.62	1.34	0.52	4.66	1.33	1.82
Fat, animal	0.0	—	—	—	—	—	—	—	—
Fat, vegetable	0.0	—	—	—	—	—	—	—	—
Fish meal, anchovy, Peruvian		4.90	1.90	0.60	2.70	0.75	3.38	3.00	3.40
Fish meal, white	61.0	4.30	1.65	0.75	2.60	0.70	4.20	3.10	3.25
Flaxseed	22.0	0.92	0.35	0.42	0.77	0.22	2.05	0.95	1.17
Linseed meal flax (expeller)	32.0	1.10	0.47	0.56	1.10	0.47	2.60	1.70	1.50
Linseed meal flax (solvent)	33.0	1.10	0.48	0.58	1.20	0.48	2.70	1.80	1.60
Meat and bone meal, 50%	50.0	2.6 (79)	0.67 (85)	0.33 (58)	1.7 (79)	0.26	3.35 (85)	1.7 (83)	2.25 (82)
Millet, Pearl grain	12.0	0.35	0.28	0.24	0.44	0.20	0.55	0.52	0.70
Oats, grain	11.0	0.48 (86)	0.2 (89)	0.31 (84)	0.33 (83)	0.17 (75)	0.82 (91)	0.48 (87)	0.62 (88)
Peanut meal, solvent	47.5	1.52 (77)	0.50 (84)	0.60 (78)	1.12 (79)	0.42 (95)	4.76 (90)	1.50 (84)	1.80 (84)
Poultry byproduct meal (feed grade)	57.0	2.83 (80)	0.98 (83)	0.87 (73)	2.16 (77)	0.5 (78)	3.83 (88)	2.10 (85)	2.52 (83)
Rice bran, unextracted	13.5	0.57 (77)	0.22 (78)	0.23 (66)	0.48 (72)	0.13 (75)	0.96 (87)	0.34 (82)	0.75 (72)
Rice, grain, rough	7.3	0.24	0.14	0.08	0.27	0.12	0.59	0.33	0.46
Safflower seed meal, expeller	20.0	0.70	0.40	0.50	0.47	0.30	1.20	0.28	1.00
Sorghum, milo, grain	9.1	0.23 (88)	0.12 (87)	0.17 (90)	0.27 (87)	0.09 (87)	0.35 (87)	0.42 (93)	0.47 (90)
Soybeans, full-fat, cooked	38.0	2.40	0.54	0.55	1.69	0.52	2.80	2.18	2.02
Soybean meal, expeller	42.0	2.70	0.60	0.62	1.70	0.58	3.20	2.80	2.20
Soybean meal, solvent	44.0	2.70	0.65	0.67	1.70	0.60	3.40	2.50	2.40
Sunflower meal, expeller	38.0	1.10 (83)	0.70 (92)	0.56 (80)	1.15 (83)	0.43 (86)	2.65 (91)	1.25 (90)	1.53 (88)
Sunflower meal, partially dehulled, solvent	34.0	1.42 (84)	0.64 (93)	0.55 (78)	1.48 (85)	0.35	2.8 (83)	1.39 (90)	1.64 (86)
Triticale	12.5	0.4 (82)	.2 *85)	0.26 (78)	0.36 (81)	0.14 (88)	0.62 (85)	0.54 (86)	0.51 (81)
Wheat, hard, grain	13.5	0.4 (81)	0.25 (87)	0.3 (87)	0.35 (83)	0.18	0.6 (88)	0.69 (88)	0.69 (86)
Wheat, soft, grain	10.8	0.35 (82)	0.2 (89)	.0.27 (88)	0.34 (81)	0.15 (80)	0.55 (90)	0.43 (88)	0.51 (85)
Wheat bran	14.8	0.60	0.20	0.30	0.48	0.30	1.07	0.60	0.70
Wheat middlings	15.0	0.6 (74)	.2 (76)	0.29 (75)	0.5 (73)	0.22 (75)	1 (90)	0.47 (80)	0.7 (71)

Amino acid digestibility is standardised ileal digestibility. Amino acid values are standardised for 88% dry matter (source: 2024 Feedstuffs and field data). Values provided are “typical” based on ingredient surveys. Nutrient values should be confirmed by analysis of the materials being used in order to maintain an accurate formulation matrix.

Hy-Line International Welfare Goals and Principles

To promote animal well-being and produce birds of the highest quality, we adhere to the following welfare goals and principles. These goals and principles are the essential building blocks for the humane and professional care of our birds:

- **Feed and Water**
  Provide access to good quality water and nutritionally balanced diets at all times
- **Health and Veterinary Care**
  Provide science-based health programs and prompt veterinary care
- **Environment**
  Provide shelter that is designed, maintained and operated to meet the bird's needs and to facilitate daily inspection
- **Husbandry and Handling Practices**
  Provide comprehensive care and handling procedures that ensure the bird's well-being throughout its life
- **Transportation**
  Provide transportation that minimizes travel time and stress

RESOURCES AVAILABLE AT WWW.HYLINE.COM

Corporate Information | Technical Updates | Videos | Interactive Management Guides
Hy-Line International Lighting Program | Hy-Line EggCel | Body Weight Uniformity Calculator

TECHNICAL UPDATES

Diseases

An Overview of Focal Duodenal Necrosis (FDN)
MG Control in Commercial Layers
Colibacillosis in Layers: An Overview
Fowl Pox in Layers
Avian Urolithiasis (Visceral Gout)
Infectious Bursal Disease (IBD, Gumboro)
Fatty Liver Hemorrhagic Syndrome
Infectious Laryngotracheitis (ILT)
Intestinal Dilation Syndrome (IDS)
Newcastle Disease
Mycoplasma Synoviae (MS)
Low Pathogenic Avian Influenza (LPAI)

Diagnostic Samples and Breeder Flock Monitoring

Salmonella, *Mycoplasma*, and Avian Influenza Monitoring in Parent Breeder Flocks
Proper Collection and Handling of Diagnostic Samples

Management

Growing Management of Commercial Pullets
Understanding the Role of the Skeleton in Egg Production
The Science of Egg Quality
Understanding Poultry Lighting
Understanding Heat Stress in Layers
Infrared Beak Treatment
Feed Granulometry and the Importance of Feed Particle Size in Layers
Impact of Tarp Color on Poultry Lighting
SPIDES (Short Period Incubation During Egg Storage)
Fly Management: Surveillance and Control
Optimizing Egg Size in Commercial Layers
Vaccination Recommendations
Non-Fasting Molt Recommendations
Egg Drop Syndrome (EDS)
Managing Fully Beaked Flocks
Thiamin Deficiency in Pullets

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